



EP04/6597



PCT/EP2004/006597

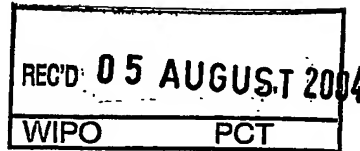
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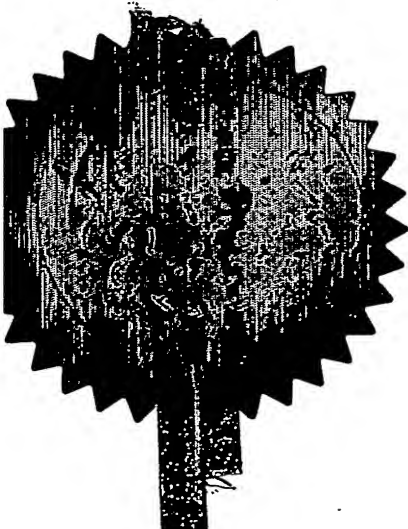


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Signed *Andrew Gersey*
Dated 10 May 2004



18JUN03 E815787-3 D02934
F01/7700 0.00-0314079.5

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1. Your reference 101057-1 GB

2. Patent application number
(The Patent Office will fill in this part)

0314079.5

3. Full name, address and postcode of the or of each applicant (underline all surnames)

AstraZeneca AB
SE-151 85 Sodertalje
Sweden

Patents ADP number (if you know it)

7822448003

If the applicant is a corporate body, give the country/state of its incorporation

Sweden

4. Title of the invention

THERAPEUTIC AGENTS

5. Name of your agent *(if you have one)*

Thomas Kerr MILLER

**"Address for service" in the United Kingdom
to which all correspondence should be sent
(including the postcode)**

AstraZeneca UK Limited
Global Intellectual Property
Mereside, Alderley Park
Macclesfield,
Cheshire SK10 4TG

Patents ADP number (if you know it)

7822471002

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (*if you know it*) the or each application number

Country

Priority application number
(if you know it)

Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

- a) any applicant named in part 3 is not an inventor, or
b) there is an inventor who is not named as an applicant, or
c) any named applicant is a corporate body.
See note (d))

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form.
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Continuation sheets of this form

Description 65

Claim(s) 4

Abstract 1

Drawing(s)

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*)

Request for preliminary examination and search (*Patents Form 9/77*)

Request for substantive examination (*Patents Form 10/77*)

Any other documents
(please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature

Date 17/06/03

12. Name and daytime telephone number of person to contact in the United Kingdom

Jennifer Bennett - 01625 230148

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THERAPEUTIC AGENTS

Field of the invention

The present invention relates to certain novel (2S)-3-(4-{2-[amino]-2-oxo(alkoxy and
5 alkyl)}phenyl)-propanoic acid derivatives, to processes for preparing such compounds, to
their utility in treating clinical conditions including lipid disorders (dyslipidemias)
whether or not associated with insulin resistance and other manifestations of the metabolic
syndrome, to methods for their therapeutic use and to pharmaceutical compositions
containing them.

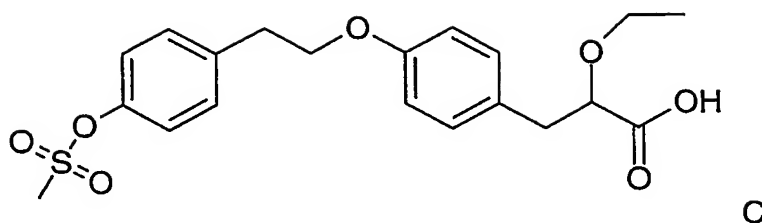
Background of the invention

The metabolic syndrome including type 2 diabetes mellitus, refers to a cluster of
manifestations including insulin resistance with accompanying hyperinsulinaemia, possibly
type 2 diabetes mellitus, arterial hypertension, central (visceral) obesity, dyslipidaemia
15 observed as deranged lipoprotein levels typically characterised by elevated VLDL (very
low density lipoproteins), small dense LDL particles and reduced HDL (high density
lipoprotein) concentrations and reduced fibrinolysis.

Recent epidemiological research has documented that individuals with insulin resistance
20 run a greatly increased risk of cardiovascular morbidity and mortality, notably suffering
from myocardial infarction and stroke. In type 2 diabetes mellitus atherosclerosis related
conditions cause up to 80% of all deaths.

In clinical medicine there is awareness of the need to increase the insulin sensitivity in
25 patients with the metabolic syndrome and thus to correct the dyslipidaemia which is
considered to cause the accelerated progress of atherosclerosis. However, currently this is
not a universally accepted diagnosis with well-defined pharmacotherapeutic indications.

30 The S-enantiomer of the compound of formula C below

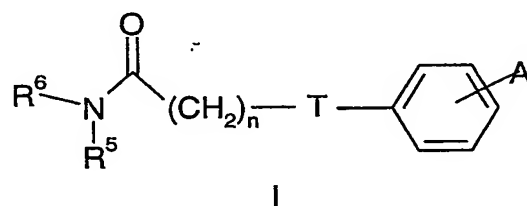


2-ethoxy-3-[4-(2-{4-methanesulfonyloxyphenyl}ethoxy)phenyl]propanoic acid, is disclosed in PCT Publication Number WO99/62872. This compound is reported to be a modulator of peroxisome proliferator-activated receptors (PPAR, for a review of the PPARs see T. M. Willson et al, J Med Chem 2000, Vol 43, 527) and has combined PPAR α /PPAR γ agonist activity (Structure, 2001, Vol 9, 699, P. Cronet et al). This compound is effective in treating conditions associated with insulin resistance.

Surprisingly a series of compounds has now been found which are selective PPAR α modulators.

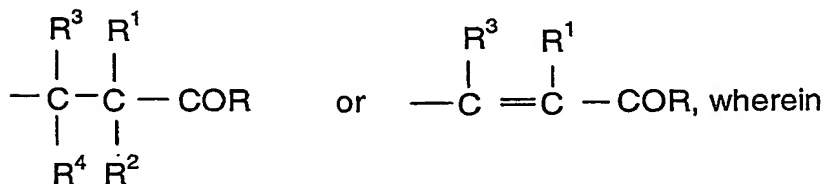
Description of the invention

The present invention provides a compound of formula I



wherein

A is situated in the ortho, meta or para position and represents



R is hydrogen;

-OR^a, wherein R^a represents hydrogen, alkyl, aryl or alkylaryl;

-NR^aR^b, wherein R^a and R^b are the same or different and R^a is as defined above and R^b represents hydrogen, alkyl, aryl, alkylaryl, cyano, -OH, -Oalkyl, -Oaryl, -Oalkylaryl, -COR^c or -SO₂R^d, wherein R^c represents hydrogen, alkyl, aryl or alkylaryl and R^d represents alkyl, aryl or alkylaryl;

R¹ is alkyl, aryl, alkenyl, alkynyl, cyano;

-OR^e, wherein R^e is alkyl, acyl, aryl or alkylaryl;

-O-[CH₂]_m-OR^f, wherein R^f represents hydrogen, alkyl, acyl, aryl or alkylaryl and m represents an integer 1-8;

-OCONR^aR^c, wherein R^a and R^c are as defined above;

-SR^d, wherein R^d is as defined above;

-SO₂NR^aR^f, wherein R^f and R^a are as defined above;

-SO₂OR^a, wherein R^a is as defined above;

-COOR^d, wherein R^d is as defined above;

R² is hydrogen, halogen, alkyl, aryl, or alkylaryl,

R³ and R⁴ are the same or different and each represents hydrogen, alkyl, aryl, or alkylaryl;

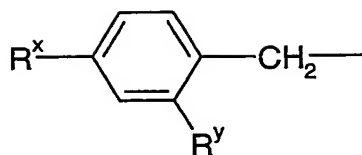
T represents O, S or a single bond;

n represents 1, 2, 3 or 4;

R⁵ and R⁶ are independently selected substituents, comprising C, H, N, O, S, Se, P or Halogen atoms, which give compounds of the General Formula I a molecular weight < 650;

with a first proviso that

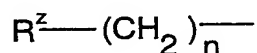
when A is CH₂CH(OC₂H₅)COOC₂H₅ or CH₂CH(OC₂H₅)COOH; T is O; n is 1 and R⁵ represents a C₂₋₄alkyl group then R⁶ does not represent a group of formula



wherein R^x represents chloro, trifluoromethyl or trifluoromethoxy, R^y represents H or fluoro;

and a second proviso that when A is $CH_2CH(OC_2H_5)COOC_2H_5$ or $CH_2CH(OC_2H_5)COOH$

; T is O; n is 1 and R^5 represents hexyl or heptyl then R^6 does not represent a group of formula



wherein R^z represents phenyl, 2,4-difluorophenyl or cyclohexyl, and n is 1 or 2; as well as pharmaceutically acceptable salts and prodrugs thereof.

Particularly R^5 and R^6 are independently selected substituents, comprising C, H, N, O, S or Halogen atoms, which give compounds of the General Formula I a molecular weight < 650.

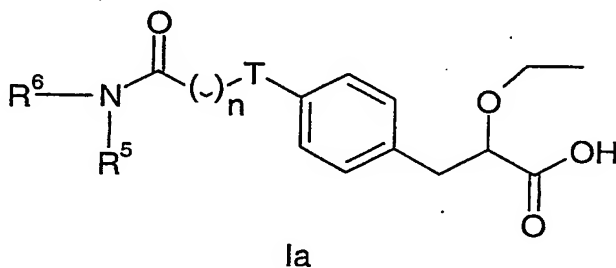
Particularly R^5 and R^6 independently represent hydrogen, C_{1-13} alkyl, C_{2-10} alkenyl or C_{2-10} alkynyl each of which is optionally substituted by one or more of the following which may be the same or different: C_{3-8} cycloalkyl, C_{3-8} cycloalkenyl, aryl, heterocyclyl, heteroaryl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), C_{3-8} cycloalkoxy, C_{3-8} cycloalkenyloxy, aryloxy, heterocyclyloxy, heteroaryloxy, C_{3-8} cycloalkyl C_{1-8} alkoxy, aryl C_{1-8} alkoxy, heterocyclyl C_{1-8} alkoxy or heteroaryl C_{1-8} alkoxy, fluorine or hydroxy and wherein each of these substituents may optionally be substituted on carbon with one or more substituents which may be the same or different and selected from C_{1-8} alkyl, C_{3-8} cycloalkyl (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), aryl (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), heterocyclyl (optionally substituted by C_{1-6} alkyl on any nitrogen), heteroaryl (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), C_{1-8} alkoxy (optionally substituted by one or more fluoro), C_{3-8} cycloalkoxy, C_{3-8} cycloalkyl C_{1-8} alkoxy, aryloxy (optionally substituted

by C₁₋₈alkyl, C₁₋₈alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), aryl C₁₋₈alkoxy (wherein the aryl part is optionally substituted by C₁₋₈alkyl, C₁₋₈alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), halogen, amino, nitro, hydroxy, methylsulfonyl, methylsulfonyloxy, cyano or methylenedioxy,

or R⁵ and R⁶ independently represent C₃₋₈ cycloalkyl; C₃₋₈ cycloalkenyl; aryl; heterocyclyl; or heteroaryl; wherein each of these groups is optionally substituted by one or more of the following: C₁₋₈alkyl, C₁₋₈alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), aryl (optionally substituted by C₁₋₈alkyl, C₁₋₈alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano; or R⁵ and R⁶ together with the nitrogen atom to which they are attached form a single or a fused heterocyclic system.

Particularly A is CH₂CH(OR^t)COOR^m wherein R^t represents C₁₋₄alkyl and wherein R^m represents H or C₁₋₄alkyl.

A preferred group of compounds is represented by formula Ia



wherein;

T represents O or a single bond;

n = 1 or 2;

R⁵ and R⁶ are independently selected C₁₋₁₀alkyl (optionally substituted by one or more C₁₋₄alkoxy); C₅₋₇cycloalkylC₁₋₄alkyl (optionally substituted cyano); benzyl or phenethyl (each of which is optionally substituted by one or more of the following: halo; C₁₋₄alkyl; C₁₋₄alkoxy; trifluoromethyl; trifluoromethoxy; methylenedioxy; phenyl; benzyloxy; methanesulfonyloxy); indolylmethyl; or thienylmethyl.

In preferred groups of compounds of formula I and formula Ia, R⁵ represents C₁₋₁₀alkyl (optionally substituted by one or more C₁₋₄alkoxy) and R⁶ represents benzyl optionally substituted one or more of the following: halo; C₁₋₄alkyl; C₁₋₄alkoxy; trifluoromethyl; trifluoromethoxy; methylenedioxy; phenyl; benzyloxy or methanesulfonyloxy.

In other preferred groups of compounds of formula I and Ia R⁵ and R⁶ independently represent benzyl optionally substituted one or more of the following: halo; C₁₋₄alkyl; C₁₋₄alkoxy; trifluoromethyl; trifluoromethoxy; methylenedioxy; phenyl; benzyloxy or methanesulfonyloxy.

The following definitions shall apply throughout the specification and the appended claims with regard to the group A.

Unless otherwise stated or indicated, the term "alkyl" denotes a straight or branched, substituted or unsubstituted alkyl group having from 1 to 6 carbon atoms or a cyclic alkyl having from 3 to 6 carbon atoms. The term "lower alkyl" denotes a straight or branched, substituted or unsubstituted alkyl group having from 1 to 3 carbon atoms or a cyclic alkyl having 3 carbon atoms. Examples of said alkyl and lower alkyl include methyl, ethyl, n-propyl, isopropyl, n-butyl, iso-butyl, sec-butyl, t-butyl and straight- and branched-chain pentyl and hexyl as well as cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl.

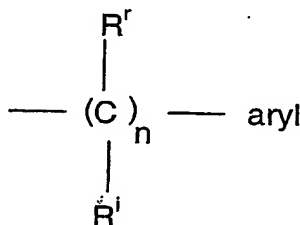
Unless otherwise stated or indicated, the term "alkoxy" denotes a group O-alkyl, wherein alkyl is as defined above.

Unless otherwise stated or indicated, the term "halogen" shall mean fluorine, chlorine, bromine or iodine.

Unless otherwise stated or indicated, the term "aryl" denotes a substituted or unsubstituted phenyl, furyl, thienyl or pyridyl group, or a fused ring system of any of these groups, such as naphthyl.

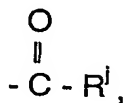
Unless otherwise stated or indicated, the term "substituted" denotes an alkyl or an aryl group as defined above which is substituted by one or more alkyl, alkoxy, halogen, amino, thiol, nitro, hydroxy, acyl, aryl or cyano groups.

Unless otherwise stated or indicated, the term "alkylaryl" denotes a



wherein n is an integer 1 to 6 and R^r and R^i are the same or different and each represents hydrogen or an alkyl or aryl group as defined above.

Unless otherwise stated or indicated, the term "acyl" denotes a group



wherein R^j is hydrogen, alkyl, alkoxy, aryl and alkylaryl as defined above.

Unless otherwise stated or indicated, the terms "alkenyl" and "alkynyl" denote a straight or branched, substituted or unsubstituted unsaturated hydrocarbon group having one or more

double or triple bonds and having a maximum of 6 carbon atoms, preferably 3 carbon atoms.

Unless otherwise stated or indicated the term "protective group" (R^P) denotes a protecting group as described in the standard text "Protecting groups in Organic Synthesis", 2nd Edition (1991) by Greene and Wuts. The protective group may also be a polymer resin such as Wang resin or 2-chlorotrityl chloride resin.

For the groups other than A the following definitions apply.

"Cycloalkyl" means a non-aromatic monocyclic or multicyclic ring system of from 3 carbon atoms up to 10 carbon atoms.

"Aryl" means an aromatic monocyclic or multicyclic ring system of up to 14 carbon atoms.

"Heterocyclyl" means a non-aromatic monocyclic or multicyclic ring system of up to 14 carbon atoms, containing at least one heteroatom.

"Heteroaryl" means an aromatic monocyclic or multicyclic ring system of up to 14 carbon atoms, containing at least one heteroatom.

The term "prodrug" as used in this specification includes derivatives of the carboxylic acid group which are converted in a mammal, particularly a human, into the carboxylic acid group or a salt or conjugate thereof. It should be understood that, whilst not being bound by theory, it is believed that most of the activity associated with the prodrugs arises from the activity of the compound of formula I into which the prodrugs are converted. Prodrugs can be prepared by routine methodology well within the capabilities of someone skilled in the art. Various prodrugs of carboxy are known in the art. For examples of such prodrug derivatives, see:

- a) Design of Prodrugs, edited by H. Bundgaard, (Elsevier, 1985) and Methods in Enzymology. 42: 309-396, edited by K. Widder, *et al.* (Academic Press, 1985);
- b) A Textbook of Drug Design and Development, edited by Krogsgaard-Larsen and

H. Bundgaard, Chapter 5 "Design and Application of Prodrugs", by H. Bundgaard p.113-191 (1991);

c) H. Bundgaard, Advanced Drug Delivery Reviews, 8:1-38 (1992);

d) H. Bundgaard, *et al.*, Journal of Pharmaceutical Sciences, 77:285 (1988); and

e) N. Kakeya, *et al.*, Chem Pharm Bull, 32:692 (1984).

The above documents a to e are herein incorporated by reference.

In vivo cleavable esters are just one type of prodrug of the parent molecule. An *in vivo* hydrolysable (or cleavable) ester of a compound of the formula (I) that contains a carboxy group is, for example, a pharmaceutically acceptable ester which is hydrolysed in the human or animal body to produce the parent acid. Suitable pharmaceutically acceptable esters for carboxy include C₁₋₆alkoxymethyl esters, for example, methoxymethyl; C₁₋₆alkanoyloxymethyl esters, for example, pivaloyloxymethyl; phthalidyl esters; C₃₋₈cycloalkoxycarbonyloxyC₁₋₆alkyl esters, for example, 1-cyclohexylcarbonyloxyethyl; 1,3-dioxolen-2-onylmethyl esters, for example, 5-methyl-1,3-dioxolen-2-onylmethyl; and C₁₋₆alkoxycarbonyloxyethyl esters, for example, 1-methoxycarbonyloxyethyl; and may be formed at any carboxy group in the compounds of this invention.

Specific compounds of the invention are:

(2*S*)-3-(4-{2-[(2,4-Difluorobenzyl)(octyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(2,4-Difluorobenzyl)(nonyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(2,4-Difluorobenzyl)(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[Benzyl(methyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-2-Ethoxy-3-[4-(2-{heptyl[(1-methylindol-2-yl)methyl]amino}-2-oxoethoxy)phenyl]propanoic acid

(2*S*)-3-(4-{2-[(2,3-Dimethoxybenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[Butyl(2,3-dimethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(4-Chlorobenzyl)(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(Cyclohexylmethyl)(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

5 (2*S*)-2-Ethoxy-3-(4-{2-[ethyl(2-fluorobenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[[4-(benzyloxy)benzyl](butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[bis(4-Chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

10 (2*S*)-3-(4-{2-[(4-*tert*-Butylbenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-[4-(2-{(4-Chlorobenzyl)[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid

(2*S*)-3-[4-(2-{bis[4-(Trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid

15 (2*S*)-3-(4-{2-[Benzyl(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid and

(2*S*)-3-(4-{2-[(4-*tert*-Butylbenzyl)(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[benzyl(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

20 (2*S*)-2-ethoxy-3-(4-{2-[(3-ethoxypropyl)(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[butyl(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

25 (2*S*)-3-(4-{2-[(2-chlorobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[heptyl(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[[4-(cyanocyclohexyl)methyl](4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

30 (2*S*)-2-ethoxy-3-(4-{2-[(4-isopropylbenzyl)(2-methoxybenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[(2-chlorobenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(4-chlorobenzyl)(2,3-dimethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

5 (2*S*)-3-(4-{2-[(1,3-benzodioxol-5-ylmethyl)(4-ethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(1,3-benzodioxol-5-ylmethyl)(3-bromobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

10 (2*S*)-3-[4-(2-{(1,3-benzodioxol-5-ylmethyl)[3-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(3,5-dimethoxybenzyl)(4-ethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(3-chloro-4-fluorobenzyl)(4-ethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

15 (2*S*)-2-ethoxy-3-(4-{2-[(4-ethoxybenzyl)(2-thienylmethyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[benzyl(isopropyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-{4-[2-(dibenzylamino)-2-oxoethoxy]phenyl}-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[bis(2-methoxyethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

20 (2*S*)-2-ethoxy-3-[4-(2-{heptyl[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]propanoic acid

(2*S*)-2-ethoxy-3-[4-(2-{heptyl[4-(trifluoromethoxy)benzyl]amino}-2-oxoethoxy)phenyl]propanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[(4-ethylbenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)propanoic acid

25 (2*S*)-3-(4-{2-[(4-*tert*-butylbenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[heptyl(4-isobutylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[benzyl(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

30 (2*S*)-2-ethoxy-3-(4-{2-[(4-fluorobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)propanoic acid

- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-bromobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 5 (2*S*)-3-(4-{2-[butyl(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[butyl(4-*tert*-butylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[butyl(4-isobutylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 10 (2*S*)-3-(4-{2-[benzyl(butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[butyl(4-fluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-bromobenzyl)(butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[butyl(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 15 (2*S*)-3-[4-(2-{(4-chlorobenzyl)[4-(trifluoromethoxy)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 20 (2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-isobutylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[benzyl(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-fluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 25 (2*S*)-3-(4-{2-[(4-bromobenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-2-ethoxy-3-[4-(2-{(4-methylbenzyl)[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]propanoic acid
- 30 (2*S*)-2-ethoxy-3-[4-(2-{(4-methylbenzyl)[4-(trifluoromethoxy)benzyl]amino}-2-oxoethoxy)phenyl]propanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[(4-ethylbenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[(4-*tert*-butylbenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

5 (2*S*)-2-ethoxy-3-(4-{2-[(4-isobutylbenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[benzyl(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

10 (2*S*)-2-ethoxy-3-(4-{2-[(4-fluorobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(4-bromobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

15 (2*S*)-3-(4-{2-[(2,4-difluorobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

and pharmaceutically acceptable salts thereof.

In the present specification the expression "pharmaceutically acceptable salts" is intended to define but is not limited to salts with bases.

20

It will also be understood that certain compounds of the present invention may exist in solvated as well as unsolvated forms. It is to be understood that the present invention encompasses all such solvated forms. Certain compounds of the present invention may exist as tautomers. It is to be understood that the present invention encompasses all such

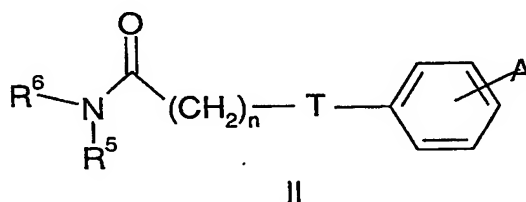
25

tautomers.

Methods of preparation

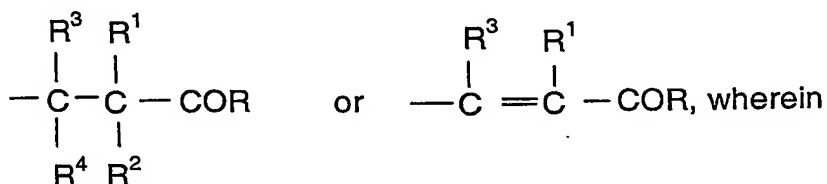
The compounds of the invention may be prepared as outlined below. However, the invention is not limited to these methods. The compounds may also be prepared as described for structurally related compounds in the prior art. The reactions can be carried out according to standard procedures or as described in the experimental section.

Compounds of formula I may be prepared by reacting a compound of formula II



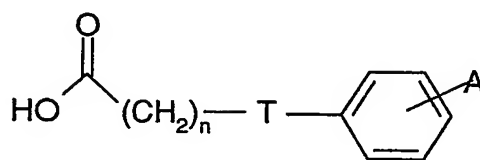
wherein

A is situated in the ortho, meta or para position and represents



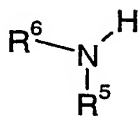
in which R^1 , R^2 , R^3 and R^4 are as previously defined and R represents $-\text{OR}^{\text{P}}$, wherein R^{P} is a protecting group for a carboxylic hydroxy group as described in the standard text "Protective Groups in Organic Synthesis", 2nd Edition (1991) by Greene and Wuts, with a de-protecting agent. The protecting group may also be a resin, such as Wang resin or 2-chlorotrityl chloride resin. Protecting groups may be removed in accordance to techniques that are well known to those skilled in the art. One such protecting group is where $-\text{OR}^{\text{P}}$ represents a C_{1-6} alkoxy group or an arylalkoxy group eg benzyloxy, such that COR^{P} represents an ester. Such esters can be reacted with a de-protecting agent e.g. a hydrolysing agent, for example lithium hydroxide in a mixture of THF and water, at a temperature in the range of 0-100°C to give compounds of formula I.

Compounds of formula II may be prepared by reacting a compound of formula III



III

in which A, T and n are as previously defined with a compound of formula IV



IV

in which R^5 and R^6 are as previously defined in an inert solvent, for example

dichloromethane, in the presence of a coupling agent, for example a carbodiimide, eg 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide, and optionally in the presence of a catalyst, for example a basic catalyst, eg 4-dimethylaminopyridine, at a temperature in the range of -25°C to 150°C .

Compounds of formula III and IV may be prepared by methods described in the Examples or by analogous methods known to those skilled in the art.

Compounds of formula II and III are useful intermediates in the preparation of compounds of formula I and are believed to be novel. Compounds of formula II and III are herein claimed as a further aspect of the present invention. The S-enantiomers of compounds of formula II and III are preferred.

The compounds of the invention may be isolated from their reaction mixtures using conventional techniques.

Persons skilled in the art will appreciate that, in order to obtain compounds of the invention in an alternative and in some occasions, more convenient manner, the individual process steps mentioned hereinbefore may be performed in different order, and/or the individual reactions may be performed at different stage in the overall route (i.e. chemical transformations may be performed upon different intermediates to those associated hereinbefore with a particular reaction).

The expression "inert solvent" refers to a solvent that does not react with the starting materials, reagents, intermediates or products in a manner that adversely affects the yield of the desired product.

Pharmaceutical preparations

The compounds of the invention will normally be administered via the oral, parenteral, intravenous, intramuscular, subcutaneous or in other injectable ways, buccal, rectal, vaginal, transdermal and/or nasal route and/or via inhalation, in the form of pharmaceutical preparations comprising the active ingredient either as a free acid, or a pharmaceutical acceptable organic or inorganic base addition salt, in a pharmaceutically acceptable dosage form. Depending upon the disorder and patient to be treated and the route of administration, the compositions may be administered at varying doses.

Suitable daily doses of the compounds of the invention in therapeutical treatment of humans are about 0.0001-100 mg/kg body weight, preferably 0.001-10 mg/kg body weight.

Oral formulations are preferred particularly tablets or capsules which may be formulated by methods known to those skilled in the art to provide doses of the active compound in the range of 0.5mg to 500mg for example 1 mg, 3 mg, 5 mg, 10 mg, 25mg, 50mg, 100mg and 250mg.

According to a further aspect of the invention there is thus provided a pharmaceutical formulation including any of the compounds of the invention, or pharmaceutically acceptable derivatives thereof, in admixture with pharmaceutically acceptable adjuvants, diluents and/or carriers.

5

Pharmacological properties

The present compounds of formula (I) are useful for the prophylaxis and/or treatment of clinical conditions associated with inherent or induced reduced sensitivity to insulin (insulin resistance) and associated metabolic disorders (also known as metabolic syndrome). These clinical conditions will include, but will not be limited to, general obesity, abdominal obesity, arterial hypertension, hyperinsulinaemia, hyperglycaemia, type 10 2 diabetes and the dyslipidaemia characteristically appearing with insulin resistance. This dyslipidaemia, also known as the atherogenic lipoprotein profile, is characterised by moderately elevated non-esterified fatty acids, elevated very low density lipoprotein (VLDL) triglyceride rich particles, high Apo B levels, low high density lipoprotein (HDL) 15 levels associated with low apoAI particle levels and high Apo B levels in the presence of small, dense, low density lipoproteins (LDL) particles, phenotype B.

The compounds of the present invention are expected to be useful in treating patients with combined or mixed hyperlipidemias or various degrees of hypertriglyceridemias and 20 postprandial dyslipidemia with or without other manifestations of the metabolic syndrome.

Treatment with the present compounds is expected to lower the cardiovascular morbidity and mortality associated with atherosclerosis due to their antidyslipidaemic as well as 25 antiinflammatory properties. The cardiovascular disease conditions include macro-angiopathies of various internal organs causing myocardial infarction, congestive heart failure, cerebrovascular disease and peripheral arterial insufficiency of the lower extremities. Because of their insulin sensitizing effect the compounds of formula I are also expected to prevent or delay the development of type 2 diabetes from the metabolic 30 syndrome and diabetes of pregnancy. Therefore the development of long-term complications associated with chronic hyperglycaemia in diabetes mellitus such as the micro-angiopathies causing renal disease, retinal damage and peripheral vascular disease

of the lower limbs are expected to be delayed. Furthermore the compounds may be useful in treatment of various conditions outside the cardiovascular system whether or not associated with insulin resistance, like polycystic ovarian syndrome, obesity, cancer and states of inflammatory disease including neurodegenerative disorders such as mild
5 cognitive impairment, Alzheimer's disease, Parkinson's disease and multiple sclerosis.

The compounds of the present invention are expected to be useful in controlling glucose levels in patients suffering from type 2 diabetes.

10 The present invention provides a method of treating or preventing dyslipidemias, the insulin resistance syndrome and/or metabolic disorders (as defined above) comprising the administration of a compound of formula I to a mammal (particularly a human) in need thereof.

15 The present invention provides a method of treating or preventing type 2 diabetes comprising the administration of an effective amount of a compound of formula I to a mammal (particularly a human) in need thereof.

In a further aspect the present invention provides the use of a compound of formula I as a
20 medicament.

In a further aspect the present invention provides the use of a compound of formula I in the manufacture of a medicament for the treatment of insulin resistance and/or metabolic disorders.

25

Combination Therapy

The compounds of the invention may be combined with another therapeutic agent that is useful in the treatment of disorders associated with the development and progress of
30 atherosclerosis such as hypertension, hyperlipidaemias, dyslipidaemias, diabetes and obesity. The compounds of the invention may be combined with another therapeutic agent that decreases the ratio of LDL:HDL or an agent that causes a decrease in circulating levels

of LDL-cholesterol. In patients with diabetes mellitus the compounds of the invention may also be combined with therapeutic agents used to treat complications related to micro-angiopathies.

5 The compounds of the invention may be used alongside other therapies for the treatment of metabolic syndrome or type 2 diabetes and its associated complications, these include biguanide drugs, for example metformin, phenformin and buformin, insulin (synthetic insulin analogues, amylin) and oral antihyperglycemics (these are divided into prandial glucose regulators and alpha-glucosidase inhibitors). An example of an alpha-glucosidase
10 inhibitor is acarbose or voglibose or miglitol. An example of a prandial glucose regulator is repaglinide or nateglinide.

In another aspect of the invention, the compound of formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, may be administered in
15 association with another PPAR modulating agent. PPAR modulating agents include but are not limited to a PPAR alpha and/or gamma and /or delta agonist, or pharmaceutically acceptable salts, solvates, solvates of such salts or prodrugs thereof. Suitable PPAR alpha and/or gamma agonists, pharmaceutically acceptable salts, solvates, solvates of such salts or prodrugs thereof are well known in the art. These include the compounds described in
20 WO 01/12187, WO 01/12612, WO 99/62870, WO 99/62872, WO 99/62871, WO 98/57941, WO 01/40170, J Med Chem, 1996, 39, 665, Expert Opinion on Therapeutic Patents, 10 (5), 623-634 (in particular the compounds described in the patent applications listed on page 634) and J Med Chem, 2000, 43, 527 which are all incorporated herein by reference. Particularly a PPAR alpha and/or gamma agonist refers to BMS 298585,
25 clofibrate, fenofibrate, bezafibrate, gemfibrozil and ciprofibrate; GW 9578, pioglitazone, rosiglitazone, rivoglitazone, balaglitazone, KRP-297, JTT-501, SB 213068, GW 1929, GW 7845, GW 0207, L-796449, L-165041 and GW 2433. Particularly a PPAR alpha and/or gamma agonist refers to (S)-2-ethoxy-3-[4-(2-{4-methanesulphonyloxy-phenyl}ethoxy)phenyl]propanoic acid and pharmaceutically acceptable salts thereof.

30 In addition the combination of the invention may be used in conjunction with a sulfonylurea for example: glimepiride, glibenclamide (glyburide), gliclazide, glipizide,

gliquidone, chloropropamide, tolbutamide, acetohexamide, glycopyramide, carbutamide, glibonuride, glisoxepid, glybuthiazole, glibuzole, glyhexamide, glymidine, glypinamide, phenbutamide, tolclamide and tolazamide. Preferably the sulfonylurea is glimepiride or glibenclamide (glyburide). More preferably the sulfonylurea is glimepiride. Therefore the present invention includes administration of a compound of the present invention in
5 conjunction with one, two or more existing therapies described in this paragraph. The doses of the other existing therapies for the treatment of type 2 diabetes and its associated complications will be those known in the art and approved for use by regulatory bodies for example the FDA and may be found in the Orange Book published by the FDA.

10 Alternatively smaller doses may be used as a result of the benefits derived from the combination. The present invention also includes a compound of the present invention in combination with a cholesterol-lowering agent. The cholesterol-lowering agents referred to in this application include but are not limited to inhibitors of HMG-CoA reductase (3-hydroxy-3-methylglutaryl coenzyme A reductase). Suitably the HMG-CoA reductase
15 inhibitor is a statin selected from the group consisting of atorvastatin, bervastatin, cerivastatin, dalvastatin, fluvastatin, itavastatin, lovastatin, mevastatin, nicostatin, nivastatin, pravastatin and simvastatin, or a pharmaceutically acceptable salt, especially sodium or calcium, or a solvate thereof, or a solvate of such a salt. A particular statin is atorvastatin, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a
20 prodrug thereof. A more particular statin is atorvastatin calcium salt. A particularly preferred statin is, however, a compound with the chemical name '(E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-[methyl(methylsulfonyl)-amino]-pyrimidin-5-yl](3R,5S)-3,5-dihydroxyhept-6-enoic acid, [also known as (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-[N-methyl-N-(methylsulfonyl)-amino]pyrimidin-5-yl](3R,5S)-3,5-dihydroxyhept-6-enoic acid
25] or a pharmaceutically acceptable salt or solvate thereof, or a solvate of such a salt. The compound (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-[methyl(methylsulfonyl)-amino]-pyrimidin-5-yl](3R,5S)-3,5-dihydroxyhept-6-enoic acid, and its calcium and sodium salts are disclosed in European Patent Application, Publication No. EP-A-0521471, and in Bioorganic and Medicinal Chemistry, (1997), 5(2), 437-444. This latter statin is now
30 known under its generic name rosuvastatin.

In the present application, the term "cholesterol-lowering agent" also includes chemical modifications of the HMG-CoA reductase inhibitors, such as esters, prodrugs and metabolites, whether active or inactive.

- 5 The present invention also includes a compound of the present invention in combination with a bile acid sequestering agent, for example colestipol or cholestyramine or cholestagel.

The present invention also includes a compound of the present invention in combination
10 with an inhibitor of the ileal bile acid transport system (IBAT inhibitor).

Suitable compounds possessing IBAT inhibitory activity have been described, see for instance the compounds described in WO 93/16055, WO 94/18183, WO 94/18184, WO 96/05188, WO 96/08484, WO 96/16051, WO 97/33882, WO 98/07449, WO 98/03818,
15 WO 98/38182, WO 99/32478, WO 99/35135, WO 98/40375, WO 99/35153, WO 99/64409, WO 99/64410, WO 00/01687, WO 00/47568, WO 00/61568, WO 00/62810, WO 01/68906, DE 19825804, WO 00/38725, WO 00/38726, WO 00/38727, WO 00/38728, WO 00/38729, WO 01/68906, WO 01/66533, WO 02/32428, WO 02/50051, EP 864 582, EP489423, EP549967, EP573848, EP624593, EP624594, EP624595 and
20 EP624596 and the contents of these patent applications are incorporated herein by reference.

Particular classes of IBAT inhibitors suitable for use in the present invention are benzothiepines, and the compounds described in the claims, particularly claim 1, of WO
25 00/01687, WO 96/08484 and WO 97/33882 are incorporated herein by reference. Other suitable classes of IBAT inhibitors are the 1,2-benzothiazepines, 1,4-benzothiazepines and 1,5-benzothiazepines. A further suitable class of IBAT inhibitors is the 1,2,5-benzothiadiazepines.

30 One particular suitable compound possessing IBAT inhibitory activity is (3R,5R)-3-butyl-3-ethyl-1,1-dioxido-5-phenyl-2,3,4,5-tetrahydro-1,4-benzothiazepin-8-yl β -D-glucopyranosiduronic acid (EP 864 582). Other suitable IBAT inhibitors include one of:

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)-1'-phenyl-1'-[*N'*-(carboxymethyl) carbamoyl]methyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(carboxymethyl) carbamoyl]-4-hydroxybenzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)-1'-phenyl-1'-[*N'*-(2-sulphoethyl) carbamoyl]methyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(*N*-{(R)-1'-phenyl-1'-[*N'*-(2-sulphoethyl) carbamoyl]methyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(2-sulphoethyl) carbamoyl]-4-hydroxybenzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(2-sulphoethyl) carbamoyl]-4-hydroxybenzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(2-carboxyethyl) carbamoyl]benzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(2-carboxyethyl) carbamoyl]-4-hydroxybenzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(5-carboxypentyl) carbamoyl]benzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(2-carboxyethyl) carbamoyl]benzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(2-sulphoethyl) carbamoyl]-2-fluorobenzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(R)-(2-hydroxy-1-carboxyethyl) carbamoyl]benzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(R)-(2-hydroxy-1-carboxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-{*N*-[(R)- α -(*N'*-{(R)-1-[*N''*-(R)-(2-hydroxy-1-carboxyethyl)carbamoyl]-2-hydroxyethyl}carbamoyl)benzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(*N*-{ α -[*N'*-(carboxymethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-(*N*-{ α -[*N'*-(ethoxy)(methyl)phosphoryl-methyl]carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3-butyl-3-ethyl-5-phenyl-7-methylthio-8-{*N*-[(R)- α -(*N'*-{2-[(hydroxy)(methyl)phosphoryl]ethyl}carbamoyl)benzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N'*-(2-methylthio-1-carboxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-{*N*-[(R)- α -(*N'*-{2-[(methyl)(ethyl)phosphoryl]ethyl}carbamoyl)-4-hydroxybenzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-{*N*-[(R)- α -(*N'*-{2-[(methyl)(hydroxy)phosphoryl]ethyl}carbamoyl)-4-hydroxybenzyl]carbamoylmethoxy}-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[(R)-*N'*-(2-methylsulphinyl-1-carboxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methoxy-8-[*N*-{(R)- α -[*N'*-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy]-2,3,4,5-tetrahydro-1,5-benzothiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-(R)-1-carboxy-2-methylthio-ethyl]carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxy-2-(R)-hydroxypropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxy-2-methylpropyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxybutyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxypropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxyethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxy-2-(R)-hydroxypropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-(2-sulphoethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxyethyl)carbamoyl]-4-hydroxybenzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((R)-1-carboxy-2-methylthioethyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-{(S)-1-[*N*-((S)-2-hydroxy-1-carboxyethyl)carbamoyl]propyl}carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxy-2-methylpropyl)carbamoyl]benzyl}carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-((S)-1-carboxypropyl) carbamoyl]-4-hydroxybenzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-[*N*-((R/S)- α -{*N*-[1-(R)-2-(S)-1-hydroxy-1-(3,4-dihydroxyphenyl)prop-2-yl] carbamoyl}-4-hydroxybenzyl) carbamoylmethoxy]-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-(2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl) carbamoyl]-4-hydroxybenzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine; and

1,1-Dioxo-3,3-dibutyl-5-phenyl-7-methylthio-8-(*N*-{(R)- α -[*N*-(2-(S)-3-(R)-4-(R)-5-(R)-2,3,4,5,6-pentahydroxyhexyl) carbamoyl] benzyl} carbamoylmethoxy)-2,3,4,5-tetrahydro-1,2,5-benzothiadiazepine;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to an additional further aspect of the present invention there is provided a combination treatment comprising the administration of an effective amount of a compound of the formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier, with the simultaneous, sequential or separate administration one or more of the following agents selected from:

a CETP (cholesteryl ester transfer protein) inhibitor, for example those referenced and described in WO 00/38725 page 7 line 22 - page 10, line 17 which are incorporated herein by reference;

a cholesterol absorption antagonist for example azetidinones such as SCH 58235 and those described in US 5,767,115 which are incorporated herein by reference;

a MTP (microsomal transfer protein) inhibitor for example those described in Science, 282, 751-54, 1998 which are incorporated herein by reference;

a nicotinic acid derivative, including slow release and combination products, for example, nicotinic acid (niacin), acipimox and niceritrol;

a phytosterol compound for example stanols;

probucol;

an omega-3 fatty acid for example OmacorTM;

an anti-obesity compound for example orlistat (EP 129,748) and sibutramine (GB 2,184,122 and US 4,929,629);

an antihypertensive compound for example an angiotensin converting enzyme (ACE) inhibitor, an angiotensin II receptor antagonist, an andrenergic blocker, an alpha
 5 andrenergic blocker, a beta andrenergic blocker for example metoprolol, a mixed alpha/beta andrenergic blocker, an andrenergic stimulant, calcium channel blocker, an AT-1 blocker, a saluretic, a diuretic or a vasodilator;
 a CB1 antagonist or inverse agonist for example as described in WO01/70700 and EP 65635 ;

10 a Melanin concentrating hormone (MCH) antagonist;

a PDK inhibitor; or

modulators of nuclear receptors for example LXR, FXR, RXR, and RORalpha;

or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier to a warm-

15 blooded animal, such as man in need of such therapeutic treatment.

Particular ACE inhibitors or pharmaceutically acceptable salts, solvates, solvate of such salts or a prodrugs thereof, including active metabolites, which can be used in combination with a compound of formula I include but are not limited to, the following compounds:

20 alacepril, alatriopril, altiopril calcium, ancovenin, benazepril, benazepril hydrochloride, benazeprilat, benzoylcaptopril, captopril, captopril-cysteine, captopril-glutathione, ceranapril, ceranopril, ceronapril, cilazapril, cilazaprilat, delapril, delapril-diacid, enalapril, enalaprilat, enapril, epicaptopril, foroxymithine, fosfenopril, fosenopril, fosenopril sodium, fosinopril, fosinopril sodium, fosinoprilat, fosinoprilic acid, glycopril, hemorphin-4,
 25 idrapril, imidapril, indolapril, indolaprilat, libenzapril, lisinopril, lyciumin A, lyciumin B, mixanpril, moexipril, moexiprilat, moveltipril, muracein A, muracein B, muracein C, pentopril, perindopril, perindoprilat, pivalopril, pivopril, quinapril, quinapril hydrochloride, quinaprilat, ramipril, ramiprilat, spirapril, spirapril hydrochloride, spiraprilat, spiropril, spiropril hydrochloride, temocapril, temocapril hydrochloride, teprotide, trandolapril,
 30 trandolaprilat, utibapril, zabicipril, zabiciprilat, zofenopril and zofenoprilat. Preferred ACE inhibitors for use in the present invention are ramipril, ramiprilat, lisinopril, enalapril and

enalaprilat. More preferred ACE inhibitors for uses in the present invention are ramipril and ramiprilat.

Preferred angiotensin II antagonists, pharmaceutically acceptable salts, solvates, solvate of
5 such salts or a prodrugs thereof for use in combination with a compound of formula I include, but are not limited to, compounds: candesartan, candesartan cilexetil, losartan, valsartan, irbesartan, tasosartan, telmisartan and eprosartan. Particularly preferred angiotensin II antagonists or pharmaceutically acceptable derivatives thereof for use in the present invention are candesartan and candesartan cilexetil.

10 Therefore in an additional feature of the invention, there is provided a method for for the treatment of type 2 diabetes and its associated complications in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula I, or a pharmaceutically acceptable salt,
15 solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an effective amount of one the other compounds described in this combination section, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

20 Therefore in an additional feature of the invention, there is provided a method of treating hyperlipidemic conditions in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof in simultaneous, sequential or separate administration with an
25 effective amount of one the other compounds described in this combination section or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula I, or a pharmaceutically acceptable
30 salt, solvate, solvate of such a salt or a prodrug thereof, and one of the other compounds described in this combination section or a pharmaceutically acceptable salt, solvate, solvate

of such a salt or a prodrug thereof, in association with a pharmaceutically acceptable diluent or carrier.

According to a further aspect of the present invention there is provided a kit comprising a
5 compound of formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and one of the other compounds described in this combination section or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof.

- 10 According to a further aspect of the present invention there is provided a kit comprising:
- a) a compound of formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in a first unit dosage form;
 - b) one of the other compounds described in this combination section or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof; in a second unit dosage
15 form; and
 - c) container means for containing said first and second dosage forms.

According to a further aspect of the present invention there is provided a kit comprising:

- a) a compound of formula I, or a pharmaceutically acceptable salt, solvate, solvate of such
20 a salt or a prodrug thereof, together with a pharmaceutically acceptable diluent or carrier, in a first unit dosage form;
- b) one of the other compounds described in this combination section or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in a second unit dosage form; and
- 25 c) container means for containing said first and second dosage forms.

According to another feature of the invention there is provided the use of a compound of the formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and one of the other compounds described in this combination section, or
30 a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in the the treatment of metabolic syndrome or type 2 diabetes and its associated complications in a warm-blooded animal, such as man.

According to another feature of the invention there is provided the use of a compound of the formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, and one of the other compounds described in this combination section, or
5 a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, in the manufacture of a medicament for use in the treatment of hyperlipidaemic conditions in a warm-blooded animal, such as man.

According to a further aspect of the present invention there is provided a combination
10 treatment comprising the administration of an effective amount of a compound of the formula I, or a pharmaceutically acceptable salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier, with the simultaneous, sequential or separate administration of an effective amount of one of the other compounds described in this combination section, or a pharmaceutically acceptable
15 salt, solvate, solvate of such a salt or a prodrug thereof, optionally together with a pharmaceutically acceptable diluent or carrier to a warm-blooded animal, such as man in need of such therapeutic treatment.

Examples

20 ^1H NMR and ^{13}C NMR measurements were performed on a Varian Mercury 300 or Varian UNITY plus 400, 500 or 600 spectrometers, operating at ^1H frequencies of 300, 400, 500 and 600 MHz, respectively, and at ^{13}C frequencies of 75, 100, 125 and 150 MHz, respectively. Measurements were made on the delta scale (δ).

25 Unless otherwise stated, chemical shifts are given in ppm with the solvent as internal standard.

Abbreviations

DMSO	dimethyl sulfoxide
30 THF	tetrahydrofuran
Pd/C	palladium on charcoal
DMAP	dimethylaminopyridine

t	triplet
s	singlet
d	doublet
q	quartet
5 m	multiplet
bs	broad singlet
dm	doublet of multiplet
bt	broad triplet
dd	doublet of doublet

10 Example 1

(2S)-3-(4-{2-[(2,4-Difluorobenzyl)(octyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) N-(2,4-Difluorobenzyl)octanamide

To a solution of 2,4-difluorobenzylamine (0.43 g, 3.0 mmol) in methylene chloride (30 mL) were added octanoic acid (0.43 g, 3.0 mmol) and DMAP (0.37 g, 3.0 mmol) followed by 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (0.60 g, 3.1 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (100 mL) and the organic phase was washed with 5% HCl (3 x 75 mL), aqueous NaHCO₃ (75 mL), and brine (75 mL) and dried over anhydrous Na₂SO₄. Concentration *in vacuo* afforded 0.78 g (96%) of an oil, which solidified upon standing.

¹H NMR (500 MHz, CDCl₃): δ 0.81–0.90 (m, 3H), 1.18–1.33 (m, 8H), 1.54–1.66 (m, 2H), 2.12–2.21 (m, 2H), 4.42(d, 2H), 5.82 (bs, 1H), 6.73–6.87 (m, 2H), 7.32 (m, 1H).

25 (ii) N-(2,4-Difluorobenzyl)-N-octylamine hydrochloride

N-(2,4-Difluorobenzyl)octanamide (0.64 g, 2.4 mmol) was dissolved in freshly distilled THF (20 mL) and cooled on an ice bath under an argon atmosphere. Borane (3.0 mL of a 2 M solution of the dimethylsulfide complex in diethyl ether) was added and the ice bath was removed after 15 minutes. The reaction mixture was refluxed for twenty hours and was then allowed to cool to room temperature. The reaction was quenched by careful addition of 10% HCl (1.2 mL) and the mixture was stirred overnight and then concentrated *in*

vacuo. Addition of ice cold THF (15 mL) afforded a white precipitate, which was filtered off and dried *in vacuo* to give 0.40 g (58%) of a white salt.

¹H NMR (400 MHz, CD₃OD): δ 0.85–0.93 (m, 3H), 1.20–1.45 (m, 10H), 1.65–1.89 (m, 2H), 3.01–3.09 (m, 2H), 4.25 (s, 2H), 7.04–7.16 (m, 2H), 7.63 (m, 1H).

5 (iii) Ethyl (2*S*)-3-(4-{2-[(2,4-difluorobenzyl)(octyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.120 g, 0.40 mmol) in methylene chloride (5.0 mL) were added *N*-(2,4-difluorobenzyl)-*N*-octylamine hydrochloride (0.165 g, 0.57 mmol), DMAP (0.054 g, 0.45 mmol) and *N,N*-diisopropylethylamine (0.078 mL, 0.45 mmol) followed by 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (0.085 g, 0.45 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (50 mL) and the organic phase was washed with 5% HCl (3 x 25 mL), aqueous NaHCO₃ (25 mL), and brine (25 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute® SPE Column, 5 g Si/25 mL) with methanol (0–1% gradient) in methylene chloride as the eluent afforded 0.082 g (38%) of a colourless oil.

20 ¹H NMR (400 MHz, CDCl₃): δ 0.80–0.90 (m, 3H), 1.14 (t, 3H), 1.17–1.30 (m, 13H), 1.42–1.64 (m, 2H), 2.86–3.00 (m, 2H), 3.20–3.40 (m, 3H), 3.59 (m, 1H), 3.95 (m, 1H), 4.15 (q, 2H), 4.59 (s, 2H), 4.69 and 4.70 (2s, 2H, rotamers), 6.71–6.88 (m, 4H), 7.07–7.18 and 7.20–7.31 (2m, 3H, rotamers).

25 (iv) (2*S*)-3-(4-{2-[(2,4-Difluorobenzyl)(octyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2*S*)-3-(4-{2-[(2,4-difluorobenzyl)(octyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.038 g, 0.071 mmol) in THF (3 mL) was added aqueous 0.10 M LiOH (2 mL) and the reaction mixture was stirred at room temperature overnight. After acidification with 5% HCl, the mixture was extracted with ethyl acetate (3 x 25 mL) and the combined organic phase was washed with brine (25 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo* to afford 0.035 g (98%) of a colourless oil.

^1H NMR (400 MHz, CDCl_3): δ 0.83–0.93 (m, 3H), 1.17 (t, 3H), 1.20–1.35 (m, 10H), 1.42–1.68 (m, 2H), 2.88–3.10 (m, 2H), 3.24–3.35 (m, 2H), 3.41 (m, 1H), 3.62 (m, 1H), 4.03 (m, 1H), 4.62 (s, 2H), 4.72 and 4.73 (2s, 2H, rotamers), 6.70–6.90 (m, 4H), 7.09–7.21 and 7.24–7.34 (2m, 3H, rotamers).

5

Example 2

(2S)-3-(4-{2-[(2,4-Difluorobenzyl)(nonyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) N-(2,4-Difluorobenzyl)nonanamide

10 To a solution of 2,4-difluorobenzylamine (0.47 g, 3.3 mmol) in methylene chloride (30 mL) were added nonanoic acid (0.52 g, 3.3 mmol) and DMAP (0.40 g, 3.3 mmol) followed by 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (0.67 g, 3.5 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (100 mL) and the organic phase was washed with 5% HCl
15 (3 x 75 mL), aqueous NaHCO_3 (75 mL), and brine (75 mL) and dried over anhydrous Na_2SO_4 . Concentration *in vacuo* afforded 0.87 g (93%) of an oil, which solidified upon standing.

^1H NMR (600 MHz, CDCl_3): δ 0.80–0.86 (m, 3H), 1.16–1.28 (m, 10 H), 1.53–1.62 (m, 2H), 2.11–2.17 (m, 2H), 4.37 (d, 2H), 6.12 (bs, 1H), 6.70–6.81 (m, 2H), 7.27 (m, 1H).

20

(ii) N-(2,4-Difluorobenzyl)-N-nonylamine hydrochloride

N-(2,4-Difluorobenzyl)nonanamide (0.75 g, 2.6 mmol) was dried once by azeotropic distillation with toluene, dissolved in freshly distilled THF (23 mL), and cooled on an ice bath under an argon atmosphere. Borane (3.3 mL of a 2 M solution of the dimethylsulfide
25 complex in diethyl ether) was added and the ice bath was removed after 15 minutes. The reaction mixture was refluxed for five hours and was then allowed to cool to room temperature. The reaction was quenched by careful addition of 10% HCl (1.3 mL) and the mixture was stirred for three hours and then concentrated *in vacuo*. Addition of ice cold THF (15 mL) afforded a white precipitate, which was filtered off and dried *in vacuo* to
30 give 0.69 g (85%) of a white salt.

¹H NMR (400 MHz, CD₃OD): δ 0.85–0.94 (m, 3H), 1.20–1.45 (m, 12H), 1.65–1.80 (m, 2H), 3.00–3.10 (m, 2H), 4.26 (s, 2H), 7.04–7.16 (m, 2H), 7.64 (m, 1H).

(iii) Ethyl (2*S*)-3-(4-{2-[(2,4-difluorobenzyl)(nonyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.120 g, 0.40 mmol) in methylene chloride (5.0 mL) were added (*N*-(2,4-difluorobenzyl)-*N*-nonylamine hydrochloride (0.173 g, 0.57 mmol), DMAP (0.058 g, 0.45 mmol), and *N,N*-diisopropylethylamine (0.078 mL, 0.45 mmol) followed by 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (0.085 g, 0.45 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (50 mL) and the organic phase was washed with 5% HCl (3 x 25 mL), aqueous NaHCO₃ (25 mL), and brine (25 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute® SPE Column, 5 g Si/25 mL) with methanol (0–1% gradient) in methylene chloride as the eluent afforded 0.117 g (53%) of a colourless oil:

¹H NMR (400 MHz, CDCl₃): δ 0.82–0.90 (m, 3H), 1.14 (t, 3H), 1.17–1.30 (m, 15H), 1.42–1.62 (m, 2H), 2.88–3.00 (m, 2H), 3.23–3.38 (m, 3H), 3.58 (m, 1H), 3.95 (m, 1H), 4.14 (q, 2H), 4.59 (s, 2H), 4.68 and 4.69 (2s, 2H, rotamers), 6.70–6.90 (m, 4H), 7.06–7.18 and 7.20–7.31 (2m, 3H, rotamers).

(iv) (2*S*)-3-(4-{2-[(2,4-Difluorobenzyl)(nonyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2*S*)-3-(4-{2-[(2,4-difluorobenzyl)(nonyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.038 g, 0.070 mmol) in THF (3 mL) was added aqueous 0.10 M LiOH (2 mL) and the reaction mixture was stirred at room temperature overnight. After acidification with 5% HCl, the mixture was extracted with ethyl acetate (3 x 25 mL) and the combined organic phase was washed with brine (25 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo* to afford 0.034 g (94%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 0.83–0.93 (m, 3H), 1.17 (t, 3H), 1.20–1.35 (m, 12H), 1.44–1.66 (m, 2H), 2.90–3.10 (m, 2H), 3.25–3.34 (m, 2H), 3.42 (m, 1H), 3.62 (m, 1H), 4.04 (m, 1H), 4.62 (s, 2H), 4.72 and 4.73 (2s, 2H, rotamers), 6.73–6.90 (m, 4H), 7.09–7.21 and 7.24–7.34 (2m, 3H, rotamers).

5

Example 3

(2S)-3-(4-{2-[(2,4-Difluorobenzyl)(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) N-(2,4-Difluorobenzyl)-4-ethylbenzamide

10 To a solution of 2,4-difluorobenzylamine (3.58 g, 25.0 mmol) in methylene chloride (250 mL) were added 4-ethylbenzoic acid (3.94 g, 26.3 mmol) and DMAP (3.36 g, 27.5 mmol) followed by 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (5.27 g, 27.5 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was washed with 5% HCl (3 x 100 mL), saturated aqueous NaHCO₃ (100 mL), and
15 brine (100 mL) and dried over Na₂SO₄. Concentration *in vacuo* afforded 6.49 g (94%) of white solid.

¹H NMR (400 MHz, CDCl₃): δ 1.24 (t, 3H), 2.69 (q, 2H), 4.64 (d, 2H), 6.45 (bs, 1H), 6.77–6.90 (m, 2H), 7.25 (d, 2H), 7.41 (m, 1H), 7.69 (d, 2H).

20 (ii) N-(2,4-Difluorobenzyl)-N-(4-ethylbenzyl)amine

N-(2,4-Difluorobenzyl)-4-ethylbenzamide (6.20 g, 22.5 mmol) was dissolved in freshly distilled THF (220 mL) and cooled in an ice bath under an argon atmosphere. Borane (28 mL of a 2 M solution of the dimethylsulfide complex in diethyl ether) was added and the ice bath was removed after 15 minutes. The reaction mixture was refluxed overnight and was then
25 allowed to cool to room temperature. The reaction was quenched at 0 °C by careful addition of 10% HCl (11 mL) and the mixture was stirred at room temperature for three hours and then concentrated *in vacuo*. The residue was taken up in ethyl acetate (200 mL) and aqueous 2 M K₂CO₃ (200 mL) and the phases were separated. The aqueous phase was extracted with ethyl acetate (2 x 200 mL) and the combined organic phase was washed with brine (100 mL), dried
30 over Na₂SO₄, and concentrated *in vacuo* to afford 5.56 g (94%) of a yellow oil.

^1H NMR (400 MHz, CDCl_3): δ 1.24 (t, 3H), 2.65 (q, 2H), 3.77 (s, 2H), 3.82 (s, 2H), 6.75–6.90 (m, 2H), 7.17 (d, 2H), 7.25 (d, 2H), 7.34 (m, 1H).

(iii) Ethyl (2*S*)-3-(4-{2-[(2,4-difluorobenzyl)(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (1.48 g, 5.0 mmol) and *N*-(2,4-difluorobenzyl)-*N*-(4-ethylbenzyl)amine (1.57 g, 6.0 mmol) in methylene chloride (50 mL) at 0 °C were added *N,N*-diisopropylethylamine (2.0 mL, 11.5 mmol) followed by *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.93 g, 6.0 mmol) and the reaction mixture was stirred overnight and then concentrated *in vacuo*. The residue was taken up in ethyl acetate (200 mL) and the organic phase was washed with 5% HCl (3 x 100 mL), saturated aqueous NaHCO_3 (100 mL), and brine (100 mL), dried over Na_2SO_4 , and concentrated *in vacuo*. Purification on silica gel (240 g) with methanol (0–4% gradient) in methylene chloride as the eluent and collection of pure fractions afforded 1.18 g (44%) of a colourless oil.

^1H NMR (400 MHz, CDCl_3): δ 1.16 (t, 3H), 1.19–1.27 (m, 6H), 2.57–2.70 (m, 2H), 2.90–3.00 (m, 2H), 3.35 (m, 1H), 3.60 (m, 1H), 3.96 (m, 1H), 4.16 (q, 2H), 4.52, 4.54, 4.56 and 4.59 (4s, 4H, rotamers), 4.74 and 4.80 (2s, 2H, rotamers), 6.69–6.88 (m, 4H), 7.02–7.22 and 7.25–7.36 (2m, 7H, rotamers).

(iv) (2*S*)-3-(4-{2-[(2,4-Difluorobenzyl)(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2*S*)-3-(4-{2-[(2,4-difluorobenzyl)(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (1.13 g, 2.1 mmol) in acetonitrile (100 mL) was added aqueous 0.10 M LiOH (52 mL) and the solution was stirred at room temperature overnight. After neutralisation with 5% HCl, the solvent volume was reduced *in vacuo* and the remaining aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (3 x 100 mL). The combined organic phase was washed with brine (100 mL), dried over Na_2SO_4 , and concentrated *in vacuo* to afford 1.01 g (94%) of a colourless oil.

^1H NMR (400 MHz, CDCl_3): δ 1.16 (t, 3H), 1.19–1.28 (m, 3H), 2.56–2.71 (m, 2H), 2.95 (m, 1H), 3.05 (m, 1H), 3.41 (m, 1H), 3.61 (m, 1H), 4.02 (m, 1H), 4.52, 4.54, 4.55 and 4.59 (4s,

4H, rotamers), 4.75 and 4.81 (2s, 2H, rotamers), 6.70–6.88 (m, 4H), 7.04–7.22 and 7.25–7.35 (2m, 7H, rotamers), 8.04 (bs, 1H).

Example 4

(2S)-3-(4-{2-[Benzyl(methyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) Ethyl (2S)-3-(4-{2-[benzyl(methyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.320 g, 1.08 mmol) in methylene chloride (10 mL) were added N-methylbenzylamine (0.145 g, 1.20 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (0.353 g, 1.10 mmol) and the reaction mixture was stirred at room temperature for three days. The resulting solution was diluted with methylene chloride (100 mL) and the organic phase was washed with 5% HCl (3 x 50 mL), aqueous NaHCO₃ (50 mL) and brine (50 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute[®] SPE Column, 10 g Si/70 mL) with methanol (0–1% gradient) in methylene chloride as the eluent afforded 0.186 g (43%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.10–1.24 (m, 6H), 2.88–2.99 (m, 2H), 2.91 and 2.95 (2s, 3H, rotamers), 3.33 (m, 1H), 3.58 (m, 1H), 3.95 (m, 1H), 4.08–4.20 (m, 2H), 4.57 and 4.59 (2s, 2H, rotamers), 4.69 and 4.70 (2s, 2H, rotamers), 6.77 and 6.87 (2d, 2H, rotamers), 7.07–7.38 (m, 7H).

(ii) (2S)-3-(4-{2-[Benzyl(methyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[benzyl(methyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.155 g, 0.39 mmol) in THF (20 mL) was added aqueous 0.10 M LiOH (10 mL) and the reaction mixture was stirred overnight. After acidification with 5% HCl, the mixture was extracted with ethyl acetate (3 x 50 mL) and the combined organic phase was washed with brine (50 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo* to afford 0.139 g (97%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.10–1.20 (m, 3H), 2.86–3.10 (m, 2H), 2.94 and 2.97 (2s, 3H, rotamers), 3.38 (m, 1H), 3.61 (m, 1H), 4.01 (m, 1H), 4.59 and 4.61 (2s, 2H, rotamers), 4.72 and 4.73 (2s, 2H, rotamers), 6.78 and 6.87 (2d, 2H, rotamers), 7.10–7.40 (m, 7H), 8.97 (bs, 1H).

Example 5(2S)-2-Ethoxy-3-[4-(2-{heptyl[(1-methylindol-2-yl)methyl]amino}-2-oxoethoxy)phenyl]propanoic acid(i) N-heptyl-N-[(1-methylindol-2-yl)methyl]amine

5 To a solution of 1-methylindole-2-carbaldehyde (1.59 g, 10.0 mmol) and heptylamine (1.49 mL, 10.0 mmol) in ethanol (50 mL) were added acetic acid (2.3 mL, 40 mmol) and sodium cyanoborohydride (0.75 g, 12.0 mmol) and the reaction mixture was stirred at room temperature overnight. Water (5 mL) was added and the mixture was concentrated *in vacuo*. The residue was taken up in ethyl acetate (75 mL) and aqueous 1 M KOH (75 mL) and the
10 phases were separated. The aqueous layer was extracted with ethyl acetate (2 x 75 mL) and the combined organic phase was washed with brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a column of silica gel (130 g) with ethyl acetate (17–33% gradient) in heptane as the eluent yielded 1.57 g (61%) of a yellow oil, which solidified upon standing.

15 ¹H NMR (400 MHz, CDCl₃): δ 0.87–0.95 (m, 3H), 1.20–1.40 (m, 8H), 1.46–1.60 (m, 2H), 2.70 (t, 3H), 3.78 (s, 3H), 3.94 (s, 2H), 6.39 (s, 1H), 7.09 (m, 1H), 7.20 (m, 1H), 7.31 (d, 1H), 7.58 (d, 1H).

(ii) Ethyl (2S)-2-ethoxy-3-[4-(2-{heptyl[(1-methylindol-2-yl)methyl]amino}-2-oxoethoxy)phenyl]propanoate

20 To a solution of {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.889 g, 3.00 mmol) and N-heptyl-N-[(1-methylindol-2-yl)methyl]amine (0.814 g, 3.15 mmol) in methylene chloride (30 mL) were added DMAP (0.403 g, 3.30 mmol) and 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (0.633 g, 3.30 mmol) and the reaction
25 mixture was stirred at room temperature for three days. The mixture was diluted with methylene chloride (100 mL) and the organic phase was washed with 2 M HCl (3 x 100 mL), saturated aqueous NaHCO₃ (100 mL), and brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a column of silica gel (100 g) with methanol (0–5% gradient) in methylene chloride as the eluent yielded 0.71 g (43%) of a pale yellow oil.

30 ¹H NMR (400 MHz, CDCl₃): δ 0.82–0.93 (m, 3H), 1.18 (t, 3H), 1.14–1.36 (m, 11H), 1.47–1.62 (m, 2H), 2.91–3.03 (m, 2H), 3.20–3.29 and 3.30–3.47 (2m, 3H, rotamers), 3.58 (s, 3H),

3.61 (m, 1H), 3.98 (m, 1H), 4.18 (q, 2H), 4.73 (s, 2H), 4.86 (s, 2H), 6.44 (s, 1H), 6.87 (d, 2H), 7.06–7.34 (m, 5H), 7.57 (d, 1H).

(iii) (2S)-2-Ethoxy-3-[4-(2-{heptyl}[(1-methylindol-2-yl)methyl]amino)-2-oxoethoxy)phenyl]propanoic acid

To a solution of ethyl (2S)-2-ethoxy-3-[4-(2-{heptyl}[(1-methylindol-2-yl)methyl]amino)-2-oxoethoxy)phenyl]propanoate (0.655 g, 1.22 mmol) in THF (60 mL) was added aqueous 0.10 M LiOH (30 mL) and the reaction mixture was stirred at room temperature overnight. After acidification with 2 M HCl, the mixture was extracted with ethyl acetate (3 x 75 mL) and the combined organic phase was washed with brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 0.61 g (95%) of a pale yellow oil.

¹H NMR (400 MHz, CDCl₃): δ 0.80–0.93 (m, 3H), 1.13–1.34 (m, 11H), 1.46–1.62 (m, 2H), 2.97 and 3.10 (AB part of ABX system, 2H), 3.19–3.29 and 3.38–3.55 (2m, 3H, rotamers), 3.58 (s, 3H), 3.59 (m, 1H), 4.07 (m, 1H), 4.73 (s, 2H), 4.86 (s, 2H), 6.43 (s, 1H), 6.88 (d, 2H), 7.05–7.33 (m, 5H), 7.56 (d, 1H).

Example 6

(2S)-3-(4-{2-[(2,3-Dimethoxybenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) N-Heptyl-2,3-dimethoxybenzamide

To a solution of 2,3-dimethoxybenzoic acid (4.55 g, 25.0 mmol) in methylene chloride (250 mL) were added heptylamine (2.78 g, 27.5 mmol) and DMAP (3.36 g, 27.5 mmol) followed by 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (5.27 g, 27.5 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was washed with 5% HCl (3 x 100 mL), saturated aqueous NaHCO₃ (100 mL), and brine (100 mL) and dried over MgSO₄. Concentration *in vacuo* afforded 6.81 g (98%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 0.82–0.91 (m, 3H), 1.20–1.43 (m, 8H), 1.53–1.66 (m, 2H), 3.40–3.48 (m, 2H), 3.87 (s, 3H), 3.88 (s, 3H), 7.02 (dd, 1H), 7.13 (t, 1H), 7.67 (dd, 1H), 7.93 (bs, 1H).

(ii) *N*-(2,3-Dimethoxybenzyl)-*N*-heptylamine

N-Heptyl-2,3-dimethoxybenzamide (6.47 g, 23.2 mmol) was dissolved in freshly distilled THF (230 mL) and cooled in an ice bath under an argon atmosphere. Borane (29 mL of a 2 M solution of the dimethylsulfide complex in diethyl ether) was added and the ice bath was removed after 15 minutes. The reaction mixture was refluxed overnight and was then allowed to cool to room temperature. The reaction was quenched by careful addition of 10% HCl (11 mL) and the mixture was stirred for four hours and then concentrated *in vacuo*. The residue was taken up in ethyl acetate (300 mL) and washed with aqueous 2 M K₂CO₃ (3 x 100 mL) and brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on silica gel (160 g) with ethyl acetate (33–100% gradient) in heptane and finally 5% ethanol in ethyl acetate as the eluent yielded 3.40 g (55%) of a light yellow oil.

¹H NMR (400 MHz, CDCl₃): δ 0.83–0.91 (m, 3H), 1.20–1.35 (m, 8H), 1.42–1.54 (m, 2H), 2.54–2.61 (m, 2H), 3.79 (s, 2H), 3.85 (s, 3H), 3.86 (s, 3H), 6.83 (d, 1H), 6.88 (d, 1H), 7.01 (t, 1H).

(iii) Ethyl (2*S*)-3-(4-{2-[(2,3-dimethoxybenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of *N*-(2,3-dimethoxybenzyl)-*N*-heptylamine (1.46 g, 5.5 mmol) and {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (1.48 g, 5.0 mmol) in methylene chloride (50 mL) at 0 °C were added *N,N*-diisopropylethylamine (2.0 mL, 11.5 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.93 g, 6.0 mmol) and the reaction mixture was stirred at room temperature overnight and then concentrated *in vacuo*. The residue was taken up in ethyl acetate (200 mL) and the organic phase was washed with saturated aqueous NaHCO₃ (3 x 100 mL), 5% HCl (3 x 100 mL), and brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on silica gel (100 g) with methanol (0–2% gradient) in methylene chloride as the eluent and collection of pure fractions yielded 1.57 g (58%) of a pale yellow oil.

¹H NMR (400 MHz, CDCl₃): δ 0.82–0.90 (m, 3H), 1.11–1.30 (m, 14H), 1.46–1.64 (m, 2H), 2.89–2.98 (m, 2H), 3.20–3.28 and 3.28–3.40 (2m, 3H, rotamers), 3.59 (m, 1H), 3.81, 3.82, 3.85 and 3.87 (4s, 6H, rotamers), 3.95 (m, 1H), 4.11–4.20 (m, 2H), 4.59, 4.69, 4.70 and 4.72 (4s, 4H, rotamers), 6.69–6.91 (m, 4H), 6.95 and 7.02 (2t, 1H, rotamers), 7.11 and 7.16 (2d, 2H, rotamers).

(iv) (2S)-3-(4-{2-[(2,3-Dimethoxybenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[(2,3-dimethoxybenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (1.40 g, 2.55 mmol) in acetonitrile (100 mL) was added aqueous 0.10 M LiOH (50 mL) and the reaction mixture was stirred at room temperature overnight. The solvent volume was reduced *in vacuo* and the remaining aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (3 x 100 mL). The combined organic phase was washed with brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 1.29 g (98%) of a pale yellow oil.

¹H NMR (400 MHz, CDCl₃): δ 0.81–0.91 (m, 3H), 1.13–1.32 (m, 11H), 1.46–1.64 (m, 2H), 2.94 (m, 1H), 3.07 (m, 1H), 3.25 and 3.34 (2m, 2H, rotamers), 3.44 (m, 1H), 3.59 (m, 1H), 3.82 (s, 3H), 3.86 and 3.88 (2s, 3H, rotamers), 4.03 (m, 1H), 4.60, 4.70, 4.72 and 4.74 (4s, 4H, rotamers), 6.70–6.92 (m, 4H), 6.96 and 7.03 (2t, 1H, rotamers), 7.12 and 7.17 (2d, 2H, rotamers).

Example 7

(2S)-3-(4-{2-[Butyl(2,3-dimethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) N-Butyl-2,3-dimethoxybenzamide

To a solution of 2,3-dimethoxybenzoic acid (4.55 g, 25.0 mmol) in methylene chloride (250 mL) were added butylamine (2.01 g, 27.5 mmol) and DMAP (3.36 g, 27.5 mmol) followed by 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (5.27 g, 27.5 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was washed with 5% HCl (3 x 100 mL), saturated aqueous NaHCO₃ (100 mL), and brine (100 mL) and dried over MgSO₄. Concentration *in vacuo* afforded 5.59 g (94%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 0.94 (t, 3H), 1.35–1.47 (m, 2H), 1.53–1.63 (m, 2H), 3.40–3.48 (m, 2H), 3.86 (s, 3H), 3.87 (s, 3H), 7.00 (dd, 1H), 7.11 (t, 1H), 7.66 (dd, 1H), 7.92 (bs, 1H).

(ii) *N*-Butyl-*N*-(2,3-dimethoxybenzyl)amine

N-Butyl-2,3-dimethoxybenzamide (5.37 g, 22.6 mmol) was dissolved in freshly distilled THF (230 mL) and cooled in an ice bath under an argon atmosphere. Borane (28 mL of a 2 M solution of the dimethylsulfide complex in diethyl ether) was added and the ice bath was removed after 15 minutes. The reaction mixture was refluxed overnight and was then allowed to cool to room temperature. The reaction was quenched by careful addition of 10% HCl (11 mL) and the mixture was stirred for four hours and then concentrated *in vacuo*. The residue was taken up in ethyl acetate (300 mL) and washed with aqueous 2 M K₂CO₃ (3 x 100 mL), and brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on silica gel (160 g) with ethyl acetate (33–100% gradient) in heptane and finally 5% ethanol in ethyl acetate as the eluent yielded 2.74 g (54%) of a light yellow oil.

¹H NMR (400 MHz, CDCl₃): δ 0.89 (t, 3H), 1.26–1.40 (m, 2H), 1.42–1.53 (m, 2H), 2.56–2.63 (m, 2H), 3.79 (s, 2H), 3.85 (s, 3H), 3.86 (s, 3H), 6.83 (dd, 1H), 6.89 (dd, 1H), 7.01 (t, 1H).

(iii) Ethyl (2*S*)-3-(4-{2-[butyl(2,3-dimethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of *N*-butyl-*N*-(2,3-dimethoxybenzyl)amine (1.23 g, 5.5 mmol) and {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (1.48 g, 5.0 mmol) in methylene chloride (50 mL) at 0 °C were added *N,N*-diisopropylethylamine (2.0 mL, 11.5 mmol) followed by *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.93 g, 6.0 mmol) and the reaction mixture was stirred overnight and then concentrated *in vacuo*. The residue was taken up in ethyl acetate (200 mL) and the organic phase was washed with saturated aqueous NaHCO₃ (3 x 100 mL), 5% HCl (3 x 100 mL), and brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on silica gel (120 g) with methanol (0–2% gradient) in methylene chloride as the eluent and collection of pure fractions afforded 1.07 g (43%) of a pale yellow oil.

¹H NMR (400 MHz, CDCl₃): δ 0.84–0.94 (m, 3H), 1.12–1.19 (m, 3H), 1.19–1.35 (m, 5H), 1.46–1.64 (m, 2H), 2.88–3.00 (m, 2H), 3.21–3.29 and 3.29–3.40 (2m, 3H, rotamers), 3.59 (m, 1H), 3.82, 3.82, 3.86 and 3.88 (4s, 6H, rotamers), 3.96 (m, 1H), 4.11–4.21 (m, 2H), 4.60, 4.70, 4.71 and 4.73 (4s, 4H, rotamers), 6.69–6.92 (m, 4H), 6.96 and 7.03 (2t, 1H, rotamers), 7.12 and 7.16 (2d, 2H, rotamers).

(iv) (2S)-3-(4-{2-[Butyl(2,3-dimethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[(2,3-dimethoxybenzyl)(butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (1.02 g, 2.0 mmol) in acetonitrile (80 mL) was added aqueous 0.10 M LiOH (40 mL) and the reaction mixture was stirred at room temperature overnight. The solvent volume was reduced *in vacuo* and the remaining aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (3 x 100 mL). The combined organic phase was washed with brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 0.96 g (98%) of a light yellow oil.

¹H NMR (400 MHz, CDCl₃): δ 0.84–0.94 (m, 3H), 1.12–1.20 (m, 3H), 1.20–1.36 (m, 2H), 1.45–1.64 (m, 2H), 2.94 (m, 1H), 3.06 (m, 1H), 3.26 and 3.35 (2m, 2H, rotamers), 3.43 (m, 1H), 3.59 (m, 1H), 3.82 and 3.82 (2s, 3H; rotamers), 3.86 and 3.88 (2s, 3H, rotamers), 4.03 (m, 1H), 4.60, 4.70, 4.72 and 4.74 (4s, 4H, rotamers), 6.70–6.92 (m, 4H), 6.96 and 7.03 (2t, 1H, rotamers), 7.12 and 7.17 (2d, 2H, rotamers).

Example 8

(2S)-3-(4-{2-[(4-Chlorobenzyl)(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) N-(4-Chlorobenzyl)-N-(4-isopropylbenzyl)amine

To a solution of 4-chlorobenzylamine (2.83 g, 20.0 mmol) and 4-isopropylbenzaldehyde (2.96 g, 20.0 mmol) in methanol (100 mL) were added acetic acid (4.6 mL, 80 mmol) and sodium cyanoborohydride (1.51 g, 24.0 mmol) and the solution was stirred at room temperature for three days. Water (5 mL) was added and the mixture was concentrated *in vacuo*. The residue was taken up in ethyl acetate (100 mL) and aqueous 1 M KOH (100 mL) and the phases were separated. The aqueous phase was extracted with ethyl acetate (2 x 100 mL) and the combined organic phase was washed with brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 5.80 g of crude product as a white semicrystalline oil. The product was used in the subsequent reaction step without further purification.

¹H NMR (400 MHz, CDCl₃): δ 1.22 (d, 6H), 2.88 (sep, 1H), 3.84 (s, 4H), 5.72 (bs, 1H), 7.22 (d, 2H), 7.28 (d, 2H), 7.31 (bs, 4H).

(ii) Ethyl (2S)-3-(4-{2-[(4-chlorobenzyl)(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of *N*-(4-chlorobenzyl)-*N*-(4-isopropylbenzyl)amine (1.64 g, 6.0 mmol) in methylene chloride (50 mL) at 0 °C were added {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (1.48 g, 5.0 mmol) and *N,N*-diisopropylethylamine (2.0 mL, 11.5 mmol) followed by *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.93 g, 6.0 mmol) and the reaction mixture was stirred overnight. The mixture was diluted with methylene chloride (100 mL) and the organic phase was washed with 2 M HCl (3 x 75 mL), saturated aqueous NaHCO₃ (2 x 75 mL, some emulsions), and brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Twice repeated purification on silica gel with methanol (0–5% gradient) in methylene chloride as the eluent and collection of pure fractions afforded 1.28 g (46%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.16 (t, 3H), 1.19–1.28 (m, 9H), 2.82–3.02 (m, 3H), 3.35 (m, 1H), 3.61 (m, 1H), 3.97 (m, 1H), 4.17 (q, 2H), 4.49, 4.50, 4.52 and 4.54 (4s, 4H, rotamers), 4.74 and 4.77 (2s, 2H, rotamers), 6.75–6.86 (m, 2H), 7.04–7.36 (m, 10H).

(iii) (2S)-3-(4-{2-[(4-Chlorobenzyl)(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[(4-chlorobenzyl)(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (1.15 g, 2.1 mmol) in acetonitrile (100 mL) was added aqueous 0.10 M LiOH (52 mL) and the solution was stirred at room temperature overnight. After neutralisation with 5% HCl, the solvent volume was reduced *in vacuo* and the remaining aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (3 x 100 mL). The combined organic phase was washed with brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 1.02 g (93%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.17 (t, 3H), 1.21–1.28 (m, 6H), 2.92 (m, 1H), 2.95 and 3.07 (AB part of ABX system, 2H), 3.44 (m, 1H), 3.61 (m, 1H), 4.04 (m, 1H), 4.49, 4.50, 4.53 and 4.55 (4s, 4H, rotamers), 4.75 and 4.78 (2s, 2H, rotamers), 6.76–6.87 (m, 2H), 7.04–7.36 (m, 10H).

Example 9(2S)-3-(4-{2-[(Cyclohexylmethyl)(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid(i) N-(Cyclohexylmethyl)-N-(2,4-difluorobenzyl)amine

5 To a solution of 2,4-difluorobenzylamine (2.84 g, 20.0 mmol) and cyclohexanecarbaldehyde (2.60 mL, 20.0 mmol) in methanol (100 mL) were added acetic acid (4.6 mL, 80 mmol) and sodium cyanoborohydride (1.51 g, 24.0 mmol) and the solution was stirred at room temperature for three days. Water (10 mL) was added and the mixture was concentrated *in vacuo*. The residue was diluted with aqueous 1 M KOH (125 mL) and ethyl acetate (100 mL) and the phases were separated. The aqueous phase was extracted with ethyl acetate (2 x 100 mL) and the combined organic phase was dried over Na₂SO₄ and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute® SPE Column, 50 g Si/150 mL) with ethyl acetate (33–100% gradient) in heptane as the eluent yielded 2.40 g (50%) of white solids.

15 ¹H NMR (400 MHz, CDCl₃): δ 0.90–1.04 (m, 2H), 1.07–1.34 (m, 3H), 1.61–1.85 (m, 6H), 2.72 (d, 2H), 4.19 (s, 2H), 6.90 (m, 1H), 6.97 (m, 1H), 7.0 (bs, 1H), 7.63 (m, 1H).

(ii) Ethyl (2S)-3-(4-{2-[(cyclohexylmethyl)(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

20 To a solution of N-(cyclohexylmethyl)-N-(2,4-difluorobenzyl)amine (0.574 g, 2.00 mmol) and {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.593 g, 2.00 mmol) in methylene chloride (20 mL) were added N,N-diisopropylethylamine (0.80 mL, 4.6 mmol) and O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium tetrafluoroborate (0.674 g, 2.10 mmol) and the reaction mixture was stirred at room temperature overnight. The mixture was diluted with methylene chloride (100 mL) and the organic phase was washed with 2 M HCl (3 x 75 mL), saturated aqueous NaHCO₃ (2 x 75 mL), and brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute® SPE Column, 20 g/70 mL) with methanol (0–2% gradient) in methylene chloride as the eluent yielded 0.59 g (57%) of a colourless oil.

30 ¹H NMR (400 MHz, CDCl₃): δ 0.83–1.02 (m, 2H), 1.08–1.30 (m, 9H), 1.51–1.82 (m, 6H), 2.88–3.00 (m, 2H), 3.10–3.22 (m, 2H), 3.35 (m, 1H), 3.60 (m, 1H), 3.96 (m, 1H), 4.16 (q,

2H), 4.63 (s, 2H), 4.70 and 4.71 (2s, 2H, rotamers), 6.72–6.90 (m, 4H), 7.05–7.18 and 7.18–7.29 (2m, 3H, rotamers).

(iii) (2S)-3-(4-{2-[(Cyclohexylmethyl)(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[(cyclohexylmethyl)(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.297 g, 0.57 mmol) in acetonitrile (28 mL) was added aqueous 0.10 M LiOH (14 mL) and the solution was stirred at room temperature overnight. After neutralisation with 5% HCl, the solvent volume was reduced *in vacuo* and the remaining aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (3 x 100 mL). The combined organic phase was washed with brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 0.258 g (89%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 0.80–1.00 (m, 2H), 1.03–1.30 (m, 6H), 1.48–1.80 (m, 6H), 2.92 (m, 1H), 3.01 (m, 1H), 3.10–3.20 (m, 2H), 3.35 (m, 1H), 3.60 (m, 1H), 3.99 (m, 1H), 4.62 (s, 2H), 4.72 (s, 2H), 6.70–6.88 (m, 4H), 7.05–7.19 and 7.19–7.29 (2m, 3H, rotamers).

Example 10

(2S)-2-Ethoxy-3-(4-{2-[ethyl(2-fluorobenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(i) Ethyl (2S)-2-ethoxy-3-(4-{2-[ethyl(2-fluorobenzyl)amino]-2-oxoethoxy}phenyl)propanoate

To a solution of *N*-ethyl-*N*-(2-fluorobenzyl)amine (0.843 g, 5.50 mmol) and {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (1.482 g, 5.00 mmol) in methylene chloride (50 mL) were added *N,N*-diisopropylethylamine (2.00 mL, 11.5 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.93 g, 6.0 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (50 mL) and the organic phase was washed with 2 M HCl (3 x 75 mL), saturated aqueous NaHCO₃ (2 x 75 mL), and brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute[®] SPE Column, 70 g/150 mL) with methanol (0–2% gradient) in methylene chloride as the eluent yielded 1.90 g (88%) of a colourless oil.

^1H NMR (400 MHz, CDCl_3): δ 1.04–1.26 (m, 9H), 2.89–2.98 (m, 2H), 3.27–3.44 (m, 3H), 3.59 (m, 1H), 3.95 (m, 1H), 4.10–4.20 (m, 2H), 4.64, 4.67, 4.70, and 4.72 (4s, 4H, rotamers), 6.76 and 6.87 (2d, 2H, rotamers), 6.97–7.32 (m, 6H).

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^{13}C NMR (100 MHz, CDCl_3): δ 12.4, 13.9, 14.3, 15.1, 38.5, 41.0, 41.3 (d), 41.7, 44.3 (d), 60.9, 66.3, 67.6, 67.9, 80.4, 114.5, 114.6, 115.3 (d), 115.7 (d), 123.8 (d), 124.2 (d), 124.5 (m), 128.7, 128.7 129.1 (d), 129.5 (d), 130.3–130.6 (m), 130.5, 130.6, 156.8, 156.9, 160.9 (d), 161.1 (d), 168.0, 168.1, 172.6. (The number of peaks is larger than the number of carbon atoms due to rotamers.)

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(ii) (2S)-2-Ethoxy-3-(4-{2-[ethyl(2-fluorobenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

To a solution of ethyl (2S)-2-ethoxy-3-(4-{2-[ethyl(2-fluorobenzyl)amino]-2-oxoethoxy}phenyl)propanoate (0.980 g, 2.27 mmol) in acetonitrile (120 mL) was added aqueous 0.10 M LiOH (57 mL) and the reaction mixture was stirred at room temperature overnight. After neutralisation with 5% HCl, the solvent volume was reduced *in vacuo* and the remaining aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (3 x 100 mL). The combined organic phase was washed brine (100 mL), dried over Na_2SO_4 , and concentrated *in vacuo* to afford 0.868 g (95%) of a pale yellow oil.

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^1H NMR (400 MHz, CDCl_3): δ 1.05–1.28 (m, 6H), 2.87–2.99 (m, 1H), 2.99–3.10 (m, 1H), 3.33–3.45 (m, 3H), 3.61 (m, 1H), 4.01 (m, 1H), 4.65, 4.68, 4.72, and 4.73 (4s, 4H, rotamers), 6.77 and 6.87 (2d, 2H, rotamers), 6.96–7.33 (m, 6H), 9.04 (bs, 1H).

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^{13}C NMR (100 MHz, CDCl_3): δ 12.4, 13.9, 15.1, 38.0, 41.2, 41.4 (d), 41.7, 44.4 (d), 66.7, 67.4, 67.7, 79.8, 114.6, 114.7, 115.3 (d), 115.7 (d), 123.6 (d), 124.0 (d), 124.5 (m), 128.7, 129.2 (d), 129.6 (d), 130.0–130.8 (m), 130.6, 130.7, 156.8, 156.9, 160.9 (d), 161.1 (d), 168.4, 168.5, 175.6. (The number of peaks is larger than the number of carbon atoms due to rotamers.)

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Example 11

(2S)-3-(4-{2-[[4-(benzyloxy)benzyl](butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) Ethyl (2S)-3-(4-{2-[[4-(benzyloxy)benzyl](butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of *N*-[4-(benzyloxy)benzyl]-*N*-butylamine (3.59 g, 12.0 mmol) and {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (2.96 g, 10.0 mmol) in methylene chloride (100 mL) were added *N,N*-diisopropylethylamine (4.00 mL, 23.0 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (3.85 g, 12.0 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (100 mL) and the organic phase was washed with 5% HCl (3 x 75 mL), saturated aqueous NaHCO₃ (2 x 75 mL), and brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute® SPE Column, 70 g/150 mL) with methanol (0–1% gradient) in methylene chloride as the eluent and collection of pure fractions yielded 1.80 g (33%) of a whitish oil.

¹H NMR (400 MHz, CDCl₃): δ 0.80–0.95 (m, 3H), 1.12–1.20 (m, 3H), 1.20–1.35 (m, 5H), 1.44–1.61 (m, 2H), 2.88–3.02 (m, 2H), 3.19–3.28 and 3.29–3.41 (2m, 3H, rotamers), 3.60 (m, 1H), 3.97 (m, 1H), 4.16 (q, 2H), 4.54 and 4.55 (2s, 2H, rotamers), 4.66 and 4.72 (2s, 2H, rotamers), 5.50 and 5.06 (2s, 2H, rotamers), 6.76–7.00 (m, 4H), 7.07–7.21 (m, 4H), 7.28–7.47 (m, 5H).

(ii) (2S)-3-(4-{2-[[4-(benzyloxy)benzyl](butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[[4-(benzyloxy)benzyl](butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.116 g, 0.21 mmol) in acetonitrile (10 mL) was added aqueous 0.10 M LiOH (5 mL) and the reaction mixture was stirred at room temperature overnight. The solvent volume was reduced *in vacuo* and the remaining aqueous phase was diluted with water and aqueous 1 M KOH and washed with diethyl ether (2 x 50 mL). The aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (3 x 50 mL). The combined organic phase was washed with brine (50 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 0.070 g (63%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 0.83–0.95 (m, 3H), 1.10–1.20 (m, 3H), 1.20–1.36 (m, 2H), 1.42–1.62 (m, 2H), 2.95 (m, 1H), 3.05 (m, 1H), 3.19–3.29 and 3.30–3.46 (2m, 3H, rotamers), 3.61 (m, 1H), 4.02 (m, 1H), 4.54 and 4.56 (2s, 2H, rotamers), 4.68 and 4.74 (2s, 2H, rotamers), 5.04 and 5.06 (2s, 2H, rotamers), 6.76–7.00 (m, 4H), 7.09–7.22 (m, 4H), 7.28–7.47 (m, 5H).

Example 12

(2S)-3-(4-{2-[bis(4-Chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) Ethyl (2S)-3-(4-{2-[bis(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a suspension of *N,N*-bis(4-chlorobenzyl)amine (0.958 g, 3.60 mmol) in methylene chloride (30 mL) were added {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.889 g, 3.00 mmol) and *N,N*-diisopropylethylamine (1.20 mL, 6.9 mmol) followed by *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.01 g, 3.15 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (220 mL) and the organic phase was washed with 2 M HCl (3 x 50 mL), saturated aqueous NaHCO₃ (2 x 50 mL), and brine (50 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute® SPE Column, 50 g/150 mL) with methanol (0–2% gradient) in methylene chloride as the eluent yielded 1.02 g (62%) of an oil, which solidified upon standing to give white solids.

¹H NMR (400 MHz, CDCl₃): δ 1.17 (t, 3H), 1.23 (t, 3H), 2.90–3.00 (m, 2H), 3.36 (m, 1H), 3.61 (m, 1H), 3.97 (m, 1H), 4.17 (q, 2H), 4.50 (s, 2H), 4.76 (s, 4H), 6.80 (d, 2H), 7.03–7.11 (m, 4H), 7.15 (d, 2H), 7.21–7.35 (m, 4H).

¹³C NMR (100 MHz, CDCl₃): δ 14.4, 15.2, 38.5, 47.6, 49.2, 61.0, 66.3, 68.1, 80.3, 114.5, 128.5, 129.0, 129.3, 129.9, 130.7, 133.7, 133.9, 134.5, 135.0, 156.6, 168.7, 172.5.

(ii) (2S)-3-(4-{2-[bis(4-Chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[bis(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.597 g, 1.10 mmol) in acetonitrile (54 mL) was added aqueous 0.10 M LiOH (27 mL) and the reaction mixture was stirred at room temperature overnight. The solvent volume was reduced *in vacuo* and the remaining aqueous phase was diluted with

water and aqueous 1 M KOH (to a total volume of 400 mL, pH~9) and washed with diethyl ether (2 x 100 mL). (The extraction process was complicated by the formation of emulsions.) The aqueous phase was acidified with 2 M HCl and extracted with ethyl acetate (4 x 75 mL). The combined organic phase was washed with brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 0.475 g (84%) of a whitish oil.

¹H NMR (400 MHz, CDCl₃): δ 1.19 (t, 3H), 2.97 and 3.08 (AB part of ABX system, 2H), 3.47 (m, 1H), 3.61 (m, 1H), 4.06 (m, 1H), 4.50 (s, 4H), 4.76 (s, 2H), 6.80 (d, 2H), 7.04–7.12 (m, 4H), 7.15 (d, 2H), 7.25 (d, 2H), 7.32 (d, 2H).

¹³C NMR (100 MHz, CDCl₃): δ 15.2, 37.7, 47.7, 49.3, 67.0, 68.0, 79.8, 114.7, 128.5, 129.0, 129.3, 129.9, 130.0, 130.9, 133.7, 133.9, 134.4, 135.0, 156.8, 168.8, 174.1.

Example 13

(2S)-3-(4-{2-[(4-*tert*-Butylbenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) *N*-(4-*tert*-Butylbenzyl)-*N*-(4-chlorobenzyl)amine

To a solution of 4-*tert*-butylbenzaldehyde (3.24 g, 20.0 mmol) and 4-chlorobenzylamine (2.43 mL, 20.0 mmol) in methanol (100 mL) were added acetic acid (4.6 mL, 80 mmol) and sodium cyanoborohydride (1.51 g, 24.0 mmol) and the reaction mixture was stirred at room temperature overnight. Water (10 mL) was added and the mixture was concentrated *in vacuo*. The residue was taken up in ethyl acetate (50 mL) and aqueous 1 M KOH (50 mL) and the phases were separated. The aqueous phase was extracted with ethyl acetate (2 x 50 mL) and the combined organic phase was dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute® SPE Column, 70 g/150 mL) with ethyl acetate (33–100% gradient) in heptane as the eluent yielded 4.31 g (75%) of white solids.

¹H NMR (400 MHz, CDCl₃): δ 1.28 (s, 9H), 3.90 (s, 2H), 3.92 (s, 2H), 6.15 (bs, 1H), 7.28–7.33 (m, 6H), 7.40 (d, 2H).

¹³C NMR (100 MHz, CDCl₃): δ 31.3, 34.8, 50.1, 50.8, 126.3, 129.0, 129.4, 129.5, 130.9, 131.2, 135.3, 152.6.

(ii) Ethyl (2*S*)-3-(4-{2-[(4-*tert*-butylbenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.889 g, 3.00 mmol) in methylene chloride (30 mL) were added *N*-(4-*tert*-butylbenzyl)-*N*-(4-chlorobenzyl)amine (1.04 g, 3.60 mmol), *N,N*-diisopropylethylamine (1.20 mL, 6.9 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.01 g, 3.15 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (220 mL) and the organic phase was washed with 2 M HCl (3 x 50 mL), saturated aqueous NaHCO₃ (2 x 50 mL), and brine (50 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Twice repeated purification on prepacked columns of silica gel (Isolute[®] SPE Column, 50 g/150 mL) with methanol (0–2% gradient) in methylene chloride as the eluent and collection of pure fractions yielded 0.459 g (27%) of a whitish oil.

¹H NMR (400 MHz, CDCl₃): δ 1.16 (t, 3H), 1.23 (t, 3H), 1.31 and 1.33 (2s, 9H, rotamers), 2.88–3.02 (m, 2H), 3.35 (m, 1H), 3.61 (m, 1H), 3.97 (m, 1H), 4.17 (q, 2H), 4.49 and 4.50 (2s, 2H, rotamers), 4.53 and 4.55 (2s, 2H, rotamers), 4.74 and 4.77 (2s, 2H, rotamers), 6.76–6.86 (m, 2H), 7.09 (d, 4H), 7.14 (d, 2H), 7.24, 7.31, and 7.37 (3d, 4H, rotamers).

¹³C NMR (100 MHz, CDCl₃): δ 14.3, 15.2; 31.4, 34.7, 38.6, 47.8, 48.0, 49.1, 49.4, 60.9, 66.3, 67.7, 68.1, 80.4, 114.6, 114.6, 125.7, 126.0, 126.7, 128.3, 128.4, 128.8, 129.1, 129.9, 130.6, 130.6, 132.8, 133.4, 133.7, 134.8, 135.5, 150.8, 151.2, 156.7, 168.5, 168.6, 172.6. (The number of peaks is larger than the number of carbon atoms due to rotamers.)

(iii) (2*S*)-3-(4-{2-[(4-*tert*-Butylbenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2*S*)-3-(4-{2-[(4-*tert*-butylbenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.400 g, 0.71 mmol) in acetonitrile (36 mL) was added aqueous 0.10 M LiOH (18 mL) and the reaction mixture was stirred at room temperature overnight. After acidification with 2 M HCl, the solvent volume was reduced *in vacuo* and the mixture was extracted with ethyl acetate (3 x 75 mL). The combined organic phase was washed with brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 0.375 g (99%) of a whitish oil.

¹H NMR (400 MHz, CDCl₃): δ 1.18 (t, 3H), 1.31 and 1.33 (2s, 9H, rotamers), 2.96 and 3.07 (AB part of ABX system, 2H), 3.44 (m, 1H), 3.61 (m, 1H), 4.04 (m, 1H), 4.49 and 4.50 (2s, 2H, rotamers), 4.53 and 4.55 (2s, 2H, rotamers), 4.75 and 4.78 (2s, 2H, rotamers), 6.76–6.87 (m, 2H), 7.09 (d, 4H), 7.15 (d, 2H), 7.24, 7.31, and 7.37 (3d, 4H, rotamers).

¹³C NMR (100 MHz, CDCl₃): δ 15.2, 31.5, 34.7, 37.9, 47.8, 48.0, 49.1, 49.5, 67.0, 67.6, 68.0, 79.8, 114.7, 114.8, 125.7, 126.1, 126.8, 128.3, 128.4, 128.9, 129.2, 129.9, 130.0, 130.8, 132.7, 133.4, 133.5, 133.7, 134.8, 135.4, 150.8, 151.2, 156.9, 168.6, 168.8, 174.7. (The number of peaks is larger than the number of carbon atoms due to rotamers.)

Example 14

(2S)-3-[4-(2-{(4-Chlorobenzyl)[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid

(i) Ethyl (2S)-3-[4-(2-{(4-chlorobenzyl)[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoate

To a suspension of *N*-(4-chlorobenzyl)-*N*-[4-(trifluoromethyl)benzyl]amine (0.989 g, 3.30 mmol) and {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.889 g, 3.00 mmol) in methylene chloride (60 mL) were added *N,N*-diisopropylethylamine (1.20 mL, 6.9 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (1.01 g, 3.1 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (190 mL) and the organic phase was washed with 2 M HCl (3 x 50 mL), saturated aqueous NaHCO₃ (2 x 50 mL), and brine (50 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Twice repeated purification on prepacked columns of silica gel (Isolute[®] SPE Column, 70 g/150 mL) with methanol (0–2% gradient) in methylene chloride as the eluent yielded 1.02 g (59%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.16 (t, 3H), 1.22 (t, 3H), 2.90–3.00 (m, 2H), 3.35 (m, 1H), 3.60 (m, 1H), 3.97 (m, 1H), 4.17 (q, 2H), 4.52 (s, 2H), 4.59 (s, 2H), 4.76 and 4.78 (2s, 2H, rotamers), 6.77 and 6.81 (2d, 2H, rotamers), 7.03–7.11 (m, 2H), 7.11–7.19 (m, 2H), 7.20–7.36 (m, 4H), 7.53 and 7.60 (2d, 2H rotamers).

¹³C NMR (100 MHz, CDCl₃): δ 14.4, 15.2, 38.5, 47.8, 47.9, 49.5, 61.0, 66.3, 68.1, 68.2, 80.3, 114.5, 114.5, 125.7 (m), 126.0 (m), 127.4, 128.5, 128.6, 129.0, 129.3, 129.6–131.2 (m), 129.9, 130.8, 130.8, 133.8, 134.0, 134.3, 134.9, 140.2, 140.6, 156.5, 168.8, 172.5. (The number of peaks is larger than the number of carbon atoms due to rotamers. Trifluorinated carbon not reported)

(ii) (2S)-3-[4-(2-{(4-Chlorobenzyl)[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)

phenyl]-2-ethoxypropanoic acid To a solution of ethyl (2S)-3-[4-(2-{(4-chlorobenzyl)[4-

(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoate (0.482 g, 0.83

mmol) in acetonitrile (42 mL) was added aqueous 0.10 M LiOH (21 mL) and the solution

was stirred at room temperature overnight. After acidification with 2 M HCl, the solvent

volume was reduced *in vacuo* and the mixture was extracted with ethyl acetate (3 x 75

mL). The combined organic phase was washed with brine (75 mL), dried over Na₂SO₄, and

concentrated *in vacuo* to afford 0.407 g (89%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.18 (t, 3H), 2.97 and 3.07 (AB part of ABX system, 2H), 3.44 (m, 1H), 3.62 (m, 1H), 4.04 (m, 1H), 4.53 (s, 2H), 4.60 (s, 2H), 4.77 and 4.79 (2s, 2H, rotamers), 6.77 and 6.81 (2d, 2H, rotamers), 7.04–7.12 (m, 2H), 7.12–7.20 (m, 2H), 7.21–7.37 (m, 4H), 7.53 and 7.60 (2d, 2H, rotamers).

¹³C NMR (100 MHz, CDCl₃): δ 15.2, 37.9, 47.9, 48.0, 49.6, 66.9, 68.0, 68.1, 79.7, 114.6, 114.6, 125.7 (m), 126.0 (m), 127.3, 128.5, 128.6, 129.0, 129.3, 129.9, 130.2, 130.9, 133.8, 134.0, 134.2, 134.8, 140.1, 140.5, 156.6, 169.0, 175.2. (The number of peaks is larger than the number of carbon atoms due to rotamers. Trifluorinated carbon and quaternary carbon α to the trifluoromethyl group not reported.)

Example 15

(2S)-3-[4-(2-{bis[4-(Trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid

(i) Ethyl (2S)-3-[4-(2-{bis[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoate

To a solution of *N,N*-bis[4-(trifluoromethyl)benzyl]amine (0.733 g, 2.20 mmol) and {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.593 g, 2.00 mmol) in methylene chloride

(20 mL) were added *N,N*-diisopropylethylamine (0.80 mL, 4.6 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (0.674 g, 2.10 mmol) and the reaction mixture was stirred at room temperature for 4 h. The resulting solution was diluted with methylene chloride (130 mL) and the organic phase was washed with 5% HCl (3 x 75 mL), saturated aqueous NaHCO₃ (2 x 75 mL), and brine (75 mL), dried over Na₂SO₄, and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute[®] SPE Column, 70 g/150 mL) with methanol (0–1% gradient) in methylene chloride as the eluent yielded 0.91 g (74%) of a whitish oil.

¹H NMR (400 MHz, CDCl₃): δ 1.15 (t, 3H), 1.22 (t, 3H), 2.90–3.00 (m, 1H), 3.35 (m, 1H), 3.60 (m, 1H), 3.96 (m, 1H), 4.16 (q, 2H), 4.61 (s, 2H), 4.63 (s, 2H), 4.79 (s, 2H), 6.78 (d, 2H), 7.15 (d, 2H), 7.26 (m, 2H), 7.53 (d, 2H), 7.60 (d, 2H).

¹³C NMR (100 MHz, CDCl₃): δ 14.3, 15.2, 38.5, 48.2, 49.8, 60.9, 66.3, 68.2, 80.3, 114.5, 125.8 (m), 126.1 (m), 127.4, 128.6, 130.1 (q), 130.8, 130.9, 140.1, 140.5, 156.5, 169.0, 172.5. (Trifluorinated carbon not reported.)

(ii) (2*S*)-3-[4-(2-{bis[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid

To a solution of ethyl (2*S*)-3-[4-(2-{bis[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoate (0.662 g, 1.1 mmol) in acetonitrile (54 mL) was added aqueous 0.10 M LiOH (27 mL) and the solution was stirred at room temperature overnight. The solvent volume was reduced *in vacuo* and the remaining aqueous phase was diluted with water and aqueous 0.10 M LiOH (to a total volume of 300 mL, pH~12) and washed with diethyl ether (2 x 100 mL). (The extraction process was complicated by the formation of emulsions.) The aqueous phase was acidified with 2 M HCl and extracted with ethyl acetate (3 x 100 mL). The combined organic phase was washed with brine (100 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afford 0.292 g (46%) of a colourless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.18 (t, 3H), 2.97 and 3.07 (AB part of ABX system, 2H), 3.46 (m, 1H), 3.62 (m, 1H), 4.05 (dd, 1H), 4.62 (s, 2H), 4.64 (s, 2H), 4.80 (s, 2H), 6.79 (d, 2H), 7.16 (d, 2H), 7.22–7.31 (m, 4H), 7.53 (d, 2H), 7.60 (d, 2H).

^{13}C NMR (100 MHz, CDCl_3): δ 15.2, 37.8, 48.3, 49.9, 66.9, 68.1, 79.7, 114.6, 125.8 (m), 126.1 (m), 127.4, 128.6, 130.5 (q), 130.2, 130.9, 140.0, 140.4, 156.6, 169.1, 174.9. (Trifluorinated carbon not reported.)

5 Example 16

(2S)-3-(4-{2-[Benzyl(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) Ethyl (2S)-3-(4-{2-[benzyl(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.296 g, 1.00 mmol) and *N*-benzyl-*N*-ethylamine (0.149 g, 1.10 mmol) in methylene chloride (10 mL) were added *N,N*-diisopropylethylamine (0.40 mL, 2.3 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (0.353 g, 1.10 mmol) and the reaction mixture was stirred at room temperature for three days. The resulting solution was diluted with methylene chloride (90 mL) and the organic phase was washed with 2 M HCl (3 x 50 mL), saturated aqueous NaHCO_3 (2 x 50 mL), and brine (50 mL), dried over Na_2SO_4 , and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute[®] SPE Column, 70 g/150 mL) with methanol (0–1% gradient) in methylene chloride as the eluent and collection of pure fractions yielded 0.129 g (31%) of a whitish oil.

^1H NMR (400 MHz, CDCl_3): δ 1.06–1.32. (m, 9H), 2.87–3.02 (m, 2H), 3.26–3.48 (m, 3H), 3.60 (m, 1H), 3.96 (m, 1H), 4.10–4.21 (m, 2H), 4.61 and 4.62 (2s, 2H, rotamers), 4.66 and 4.74 (2s, 2H, rotamers), 6.78 and 6.89 (2d, 2H, rotamers), 7.08–7.40 (m, 7H).

(ii) (2S)-3-(4-{2-[Benzyl(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[benzyl(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.112 g, 0.27 mmol) in acetonitrile (14 mL) was added aqueous 0.10 M LiOH (7 mL) and the reaction mixture was stirred at room temperature overnight. After neutralisation with 5% HCl, the solvent volume was reduced *in vacuo* and the mixture was extracted with ethyl acetate (3 x 50 mL). The combined organic phase was washed with brine (50 mL), dried over Na_2SO_4 , and concentrated *in vacuo* to afford 0.096 g (92%) of a colourless oil.

^1H NMR (400 MHz, CDCl_3): δ 1.05–1.21 (m, 6H), 2.85–3.10 (m, 2H), 3.28–3.48 (m, 3H), 3.61 (m, 1H), 4.01 (m, 1H), 4.61 and 4.62 (2s, 2H, rotamers), 4.67 and 4.75 (2s, 2H, rotamers), 6.76 and 6.88 (2d, 2H, rotamers), 7.08–7.38 (m, 7H), 8.78 (bs, 1H).

5 Example 17

(2S)-3-(4-{2-[(4-*tert*-Butylbenzyl)(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(i) Ethyl (2S)-3-(4-{2-[(4-*tert*-butylbenzyl)(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate

To a solution of *N*-(4-*tert*-butylbenzyl)-*N*-ethylamine (0.383 g, 2.00 mmol) and {4-[(2S)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid (0.593 g, 2.00 mmol) in methylene chloride (20 mL) were added *N,N*-diisopropylethylamine (0.80 mL, 4.6 mmol) and *O*-(benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (0.706 g, 2.20 mmol) and the reaction mixture was stirred at room temperature overnight. The resulting solution was diluted with methylene chloride (40 mL) and the organic phase was washed with 5% HCl (50 mL), saturated aqueous NaHCO_3 (50 mL), and brine (50 mL), dried over Na_2SO_4 , and concentrated *in vacuo*. Purification on a prepacked column of silica gel (Isolute[®] SPE Column, 50 g/150 mL) with methylene chloride/ethyl acetate 10:1 as the eluent yielded 0.54 g (58%) of a colourless oil. ^1H NMR (500 MHz, CDCl_3): δ 1.07–1.25 (m, 9H), 1.30 and 1.32 (2s, 9H, rotamers), 2.88–3.00 (m, 2H), 3.28–3.40 and 3.40–3.48 (2m, 3H, rotamers), 3.60 (m, 1H), 3.96 (m, 1H), 4.12–4.20 (m, 2H), 4.57 and 4.59 (2s, 2H, rotamers), 4.66 and 4.73 (2s, 2H, rotamers), 6.78 and 6.89 (2d, 2H, rotamers), 7.09–7.20 (m, 4H), 7.31 and 7.36 (2d, 2H, rotamers).

(ii) (2S)-3-(4-{2-[(4-*tert*-Butylbenzyl)(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

To a solution of ethyl (2S)-3-(4-{2-[(4-*tert*-butylbenzyl)(ethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoate (0.520 g, 1.11 mmol) in THF (50 mL) was added aqueous 0.10 M LiOH (25 mL) and the solution was stirred at room temperature overnight. After neutralisation with 5% HCl, the solvent volume was reduced *in vacuo* and the remaining aqueous phase was acidified with 5% HCl and extracted with ethyl acetate (2 x 50 mL). The combined organic

phase was washed with brine (50 mL), dried over Na₂SO₄, and concentrated *in vacuo* to afforded 0.42 g (86%) of a colourless oil.

¹H NMR (500 MHz, CDCl₃): δ 1.08–1.22 (m, 6H), 1.30 and 1.32 (2s, 9H, rotamers), 2.94 (m, 1H), 3.07 (m, 1H), 3.30–3.50 (m, 3H), 3.59 (m, 1H), 4.04 (m, 1H), 4.57 and 4.59 (2s, 2H, rotamers), 4.67 and 4.74 (2s, 2H, rotamers), 6.79 and 6.89 (2d, 2H, rotamers), 7.09–7.21 (m, 4H), 7.31 and 7.36 (2d, 2H, rotamers).

The following examples were prepared in a similar manner.

Example 18

(2*S*)-3-(4-{2-[(4-Cyclohexylbutyl) (2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid.

Example 19

(2*S*)-3-(4-{3-[(2,4-Difluorobenzyl)(4-biphenylethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid.

Example 20

(2*S*)-3-(4-{3-[(2,4-Difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenyl)-2-ethoxypropanoic acid.

Example 21

(2*S*)-3-(4-{2-[(Cyclohexylmethyl)(hexyl)amino]-3-oxopropyl}phenyl)-2-ethoxypropanoic acid.

Example 22

(2*S*)-3-[4-(2-{(4-Chlorobenzyl)[2-methoxybenzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid.

Example 23

(2*S*)-3-(4-{3-[(butyl)(4-methanesulfonyloxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid.

were performed by plate chemistry.

The following compounds were prepared by one of the following methods.

Method A

Reductive Amination

1.0 ml of amine solutions was added to 0.8 ml of aldehyde solutions and the resulting mixtures were stirred for 12 h in sealed 4 ml glass vial.

Then ca. 300 mg of borohydride resin (Aldrich 2.5 mmol/g loading) was manually added to the individual vials, and the mixture was stirred for 8 - 12 h (no seal, H₂-evolution; after 5 h add additional 1.0 ml of MeOH).

The mixture was filtered through a filter plate and washed once with 2.0 ml of MeOH. The filtrates were collected in 24-well plates with 4 ml glass vials. Then the solvent was removed in vacuo, using the HT-4 vacuum centrifuge (30°C, 5h, vacramp).

To the residue was added polymer supported aldehyde resin (Novabiochem 2.85 mmol/g loading; 80-100 mg), to remove the excess of amine and 2 ml of dry THF. The resulting mixture was stirred at rt for 6-8 h, filtered through a filter plate, washed once with 1.0 ml of THF and the filtrate was collected in 24-well plates with 4 ml glass vials. Then the solvent was removed in vacuo, using the HT-4 vacuum centrifuge (30°C, 5h, vacramp).

Method B

Amide Formation {4-[(2*S*)-2,3-diethoxy-3-oxopropyl]phenoxy}acetic acid

To the residues were added the acid chloride solution (2.0 ml) and PS-DIEA (Argonaut 3.83 mmol/g loading; 70-80 mg) and the resulting mixture is stirred for 5-12 h.

The solutions were filtered through NH₂-plates (Isolute; 500 mg) to remove any excess of acid chloride and washed with 1.0 ml THF. The filtrates were collected in 24-well plates with 4 ml glass vials.

If the formed amide does not contain a tertiary amino group, the solutions are filtered through SCX-plates (Isolute; 1 g (SCX-2, PRS & SCX-3 can be used as well)) to remove the excess of secondary amine. The SCX columns are washed with 1.0 ml of THF. The combined filtrates were collected in 24-well plates with 4 ml glass vials.

If the formed amide does contain a tertiary amine group, polymer supported isocyanate (Novabiochem 1.5 mmol/g; ca 100 mg) was added and the mixture was stirred for

additional 6 h at RT. This is to remove any excess of secondary amine. Then the mixtures were filtered through filter plates into 24-well plates with 4 ml glass vials, followed by a wash of 1.0 ml THF. The filtrates were collected in 24-well plates with 4 ml glass vials. The solvent was removed in vacuum, using the HT-4 vacuum centrifuge (30°C, 5h, vacramp).

Hydrolysis

The dry residues (esters) are dissolved in 1.2 ml of THF. 400 µl of the solution is transferred to a preweighed blue well plate. The daughter plate is analysed by LC-MS (purified by preparative HPLC if needed) and the solvent is removed in vacuum, using the HT-4 vacuum centrifuge (30°C, 5h, vacramp). The dry compounds (daughter plate) are then quantified by automatic weighing and submitted to screen.

The mother plate (containing esters dissolved in 0.8 ml THF) is treated with 0.8 ml 0.175M LiOH (per vial) overnight.

If a compound contains a tertiary amine, the solution is poured onto an SCX column (Isolute; 1 g (SCX-2, PRS & SCX-3 can be used as well)) to catch the product. The SCX columns are washed with 3 x 1.0 ml of THF/MeOH. Afterwards the product is eluted with 4.0 ml of MeOH, saturated with ammonia.

If a compound does not contain a tertiary amine, the solvent is removed in vacuum, using the HT-4 vacuum centrifuge (30°C, 12h, vacramp). The dry compounds are dissolved with 1.0ml 0.2M HCl, followed by addition of 2.0 ml of DCM. The mixtures are vigorously shaken for 30 min. Phase separators (6 ml; Whatman) are used to separate the DCM layer, which contains the product, from the water phase. The compounds are collected in 24-well plates with 4 ml glass vials. The solvent is removed in vacuum, using the HT-4 vacuum centrifuge (30°C, 5h, vacramp).

The dry compounds are dissolved with 0.5 ml THF (or appropriate solvent) and transferred to a preweighed blue-well plate. This is repeated with 0.3 ml MeOH. The solvent is afterwards removed in vacuum, using the HT-4 vacuum centrifuge (30°C, 5h, vacramp). The plate is analysed by LC-MS (purified by preparative HPLC if needed) and the dry compounds are then quantified by automatic weighing and submitted to screen.

The following compounds were prepared by these methods:

(2*S*)-3-(4-{2-[benzyl(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

5 (2*S*)-2-ethoxy-3-(4-{2-[(3-ethoxypropyl)(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[butyl(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

10 (2*S*)-3-(4-{2-[(2-chlorobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[heptyl(4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[(4-cyanocyclohexyl)methyl](4-isopropylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

15 (2*S*)-2-ethoxy-3-(4-{2-[(4-isopropylbenzyl)(2-methoxybenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[(2-chlorobenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

20 (2*S*)-3-(4-{2-[(4-chlorobenzyl)(2,3-dimethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(1,3-benzodioxol-5-ylmethyl)(4-ethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(1,3-benzodioxol-5-ylmethyl)(3-bromobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

25 (2*S*)-3-[4-(2-{(1,3-benzodioxol-5-ylmethyl)[3-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(3,5-dimethoxybenzyl)(4-ethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

30 (2*S*)-3-(4-{2-[(3-chloro-4-fluorobenzyl)(4-ethoxybenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[(4-ethoxybenzyl)(2-thienylmethyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[benzyl(isopropyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-{4-[2-(dibenzylamino)-2-oxoethoxy]phenyl}-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[bis(2-methoxyethyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

5 (2*S*)-2-ethoxy-3-[4-(2-{heptyl[4-(trifluoromethyl)benzyl]amino}-2-

oxoethoxy)phenyl]propanoic acid

(2*S*)-2-ethoxy-3-[4-(2-{heptyl[4-(trifluoromethoxy)benzyl]amino}-2-

oxoethoxy)phenyl]propanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[(4-ethylbenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)propanoic acid

10 (2*S*)-3-(4-{2-[(4-*tert*-butylbenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-2-ethoxy-3-(4-{2-[heptyl(4-isobutylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[benzyl(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

15 (2*S*)-2-ethoxy-3-(4-{2-[(4-fluorobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)propanoic acid

(2*S*)-3-(4-{2-[(4-chlorobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(4-bromobenzyl)(heptyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

20 (2*S*)-3-(4-{2-[butyl(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[butyl(4-*tert*-butylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[butyl(4-isobutylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

25 (2*S*)-3-(4-{2-[benzyl(butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[butyl(4-fluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

(2*S*)-3-(4-{2-[(4-bromobenzyl)(butyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

30 (2*S*)-3-(4-{2-[butyl(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid

- (2*S*)-3-[4-(2-{(4-chlorobenzyl)[4-(trifluoromethoxy)benzyl]amino}-2-oxoethoxy)phenyl]-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-ethylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 5 (2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-isobutylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[benzyl(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-fluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 10 (2*S*)-3-(4-{2-[(4-bromobenzyl)(4-chlorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(2,4-difluorobenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-2-ethoxy-3-[4-(2-{(4-methylbenzyl)[4-(trifluoromethyl)benzyl]amino}-2-oxoethoxy)phenyl]propanoic acid
- 15 (2*S*)-2-ethoxy-3-[4-(2-{(4-methylbenzyl)[4-(trifluoromethoxy)benzyl]amino}-2-oxoethoxy)phenyl]propanoic acid
- (2*S*)-2-ethoxy-3-(4-{2-[(4-ethylbenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid
- 20 (2*S*)-3-(4-{2-[(4-*tert*-butylbenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- (2*S*)-2-ethoxy-3-(4-{2-[(4-isobutylbenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid
- (2*S*)-3-(4-{2-[benzyl(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 25 acid
- (2*S*)-2-ethoxy-3-(4-{2-[(4-fluorobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)propanoic acid
- (2*S*)-3-(4-{2-[(4-chlorobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid
- 30 (2*S*)-3-(4-{2-[(4-bromobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid and

(2S)-3-(4-{2-[(2,4-difluorobenzyl)(4-methylbenzyl)amino]-2-oxoethoxy}phenyl)-2-ethoxypropanoic acid.

BIOLOGICAL ACTIVITY

5 FORMULATIONS

Compounds were dissolved in DMSO to obtain 16 mM stock solutions. Before assays, stock solutions were further diluted in DMSO and culture media.

GENERAL CHEMICALS AND REAGENTS

10 Luciferase assay reagent was purchased from Packard, USA. Restriction Enzymes were from Boehringer and Vent polymerase from New England Biolabs.

CELL LINES AND CELL CULTURE CONDITIONS

15 U2-OS, (Osteogenic sarcoma, Human) was purchased from ATCC, USA. Cells were expanded and refrozen in batches from passage number six. Cells were cultured in Dulbecco's modified Eagle medium (DMEM) with 25 mM glucose, 2 mM glutamine or 4 mM L-alanyl-L-glutamine, 10% fetal calf serum, at 5% CO₂. Phosphate buffered saline (PBS) without addition of calcium or magnesium was used. All cell culture reagents were from Gibco (USA) and 96-well cell culture plates were purchased from Wallach.

20

PLASMID CONSTRUCTS FOR HETEROLOGOUS EXPRESSION

Standard recombinant DNA techniques were carried out as described by Ausubel (7). The Luciferase reporter vector, pGL5UAS (clone consists of five copies of the GAL4 DNA binding sequence, 5'-CGACGGAGTACTGTCCTCCGAGCT-3', cloned into the
25 SacI/XhoI sites of pGL3-Promoter (Promega). The SacI/XhoI fragment carrying the UAS sites was constructed using annealed overlapping oligonucleotides.

Expression vectors used are based upon pSG5 (Stratagene). All vectors contain an EcoRI/NheI fragment encoding the DNA binding domain of GAL4 (encoding amino acid

positions 1-145 of database accession number P04386) followed by an in-frame fusion to a fragment encoding the nuclear localisation sequence from T antigen of Polyoma Virus.

The nuclear localisation sequence was constructed using annealed overlapping oligonucleotides creating NheI/KpnI sticky ends

- 5 (5'-CTAGCGCTCCTAGAAGAAACGCAAGGTTGGTAC-3'). The ligand binding domains from human and mouse PPAR α and human and mouse PPAR γ were PCR amplified as KpnI/BamHI fragments and cloned in frame to the GAL4 DNA binding domain and the nuclear localisation sequence. The sequence of all plasmid constructs used were confirmed by sequencing.

- 10 The following expression vectors were used for transient transfections:

vector	encoded PPAR subtype	sequence reference ¹
pSGGALhPPa	human PPAR α	S74349, nt 625-1530
pSGGALmPPa	murine PPAR α	X57638, nt 668-1573
pSGGALhPPg	human PPAR γ	U63415, nt 613-1518
pSGGALmPPg	murine PPAR γ	U09138, nt 652-1577

1 refers to nucleotide positions of data base entry used to express the ligand binding domain.

15

TRANSIENT TRANSFECTIONS

Frozen stocks of cells from passage number six were thawed and expanded to passage number eight before transfections. Confluent cells were trypsinised, washed and pelleted by centrifugation at 270xg for 2 minutes. The cell pellet was resuspended in cold PBS to a cell concentration of about 18×10^6 cells/ml. After addition of DNA, the cell suspension was incubated on ice for approximately 5 minutes before electroporation at 230 V, 960 μ F in Biorad's Gene PulserTM in 0.5 ml batches. A total of 50 μ g DNA was added to each

20

batch of 0.5 ml cells, including 2.5 μ g expression vector, 25 μ g reporter vector and 22.5 μ g unspecific DNA (pBluescript, Stratagene).

After electroporation, cells were diluted to a concentration of 320'000 cells/ml in DMEM
5 without phenol red, and approximately 25'000 cells/well were seeded in 96-well plates. In
order to allow cells to recover, seeded plates were incubated at 37°C for 3-4 hours before
addition of test compounds. In assays for PPAR α , the cell medium was supplemented with
resin-charcoal stripped fetal calf serum (FCS) in order to avoid background activation by
fatty acid components of the FCS. The resin-charcoal stripped FCS was produced as
10 follows; for 500 ml of heat-inactivated FCS, 10 g charcoal and 25 g Bio-Rad Analytical
Grade Anion Exchange Resin 200-400 mesh were added, and the solution was kept on a
magnetic stirrer at room temperature over night. The following day, the FCS was
centrifuged and the stripping procedure was repeated for 4-6 hours. After the second
treatment, the FCS was centrifuged and filter sterilised in order to remove remnants of
15 charcoal and resin.

ASSAY PROCEDURE

Stock solutions of compounds in DMSO were diluted in appropriate concentration ranges
in master plates. From master plates, compounds were diluted in culture media to obtain
20 test compound solutions for final doses.

After adjustment of the amount of cell medium to 75 μ l in each well, 50 μ l test compound
solution was added. Transiently transfected cells were exposed to compounds for about 24
hours before the luciferase detection assay was performed. For luciferase assays, 100 μ l of
25 assay reagent was added manually to each well and plates were left for approximately 20
minutes in order to allow lysis of the cells. After lysis, luciferase activity was measured in
a 1420 Multiwell counter, Victor, from Wallach.

Reference compounds

The TZD pioglitazone was used as reference substance for activation of both human and murine PPAR γ . 5,8,11,14-Eicosatetrayonic acid (ETYA) was used as reference substance for human PPAR α .

5

Calculations and analysis

For calculation of EC₅₀ values, a concentration-effect curve was established. Values used were derived from the average of two or three independent measurements (after subtraction of the background average value) and were expressed as the percentage of the maximal activation obtained by the reference compound. Values were plotted against the logarithm of the test compound concentration. EC₅₀ values were estimated by linear intercalation between the data points and calculating the concentration required to achieve 50% of the maximal activation obtained by the reference compound.

10

The compounds of formula I have an EC₅₀ of less than 0.1 $\mu\text{mol/l}$ for PPAR α and particular compounds have an EC₅₀ of less than 0.01 $\mu\text{mol/l}$. Additionally in particular compounds the ratio of the EC₅₀ (PPAR γ) : EC₅₀ (PPAR α) is greater than 150:1. It is believed that this ratio is important with respect to the pharmacological activity of the compounds and to their therapeutic profile.

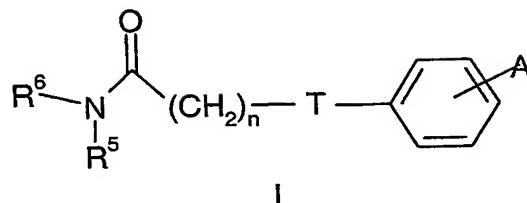
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In addition the compounds of the present invention exhibit improved DMPK (Drug Metabolism and Pharmacokinetic) properties for example they exhibit improved metabolic stability *in vitro*. The compounds also have a promising toxicological profile.

25

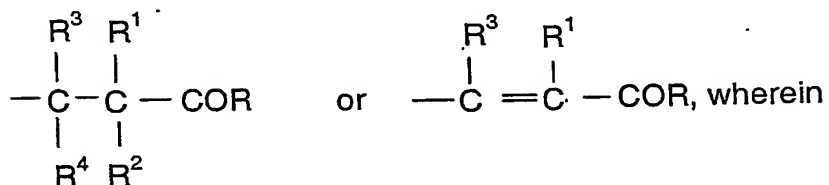
CLAIMS

1. A compound of formula I



wherein

A is situated in the ortho, meta or para position and represents



R is hydrogen;

-OR^a, wherein R^a represents hydrogen, alkyl, aryl or alkylaryl;

-NR^aR^b, wherein R^a and R^b are the same or different and R^a is as defined above and R^b represents hydrogen, alkyl, aryl, alkylaryl, cyano, -OH, -Oalkyl, -Oaryl, -

Oalkylaryl, -COR^c or -SO₂R^d, wherein R^c represents hydrogen, alkyl, aryl or alkylaryl and R^d represents alkyl, aryl or alkylaryl;

R¹ is alkyl, aryl, alkenyl, alkynyl, cyano;

-OR^e, wherein R^e is alkyl, acyl, aryl or alkylaryl;

-O-[CH₂]_m-OR^f, wherein R^f represents hydrogen, alkyl, acyl, aryl or alkylaryl and m represents an integer 1-8;

-OCONR^aR^c, wherein R^a and R^c are as defined above;

-SR^d, wherein R^d is as defined above;

-SO₂NR^aR^f, wherein R^f and R^a are as defined above;

-SO₂OR^a, wherein R^a is as defined above;

-COOR^d, wherein R^d is as defined above;

R² is hydrogen, halogen, alkyl, aryl, or alkylaryl,

R³ and R⁴ are the same or different and each represents hydrogen, alkyl, aryl, or alkylaryl;

T represents O, S or a single bond;

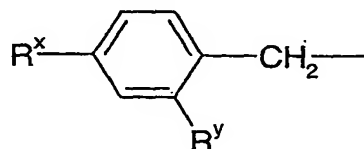
n represents 1, 2, 3 or 4;

R⁵ and R⁶ are independently selected substituents, comprising C, H, N, O, S, Se, P of
Halogen atoms, which give compounds of the General Formula I a molecular weight <
650;

with a first proviso that

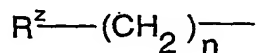
when A is CH₂CH(OC₂H₅)COOC₂H₅ or CH₂CH(OC₂H₅)COOH; T is O; n is 1 and R⁵

represents a C₂₋₄alkyl group then R⁶ does not represent a group of formula



wherein R^x represents chloro, trifluoromethyl or trifluoromethoxy, R^y represents H or fluoro;

and a second proviso that when A is CH₂CH(OC₂H₅)COOC₂H₅ or CH₂CH(OC₂H₅)COOH
; T is O; n is 1 and R⁵ represents hexyl or heptyl then R⁶ does not represent a group of
formula



wherein R^z represents phenyl, 2,4-difluorophenyl or cyclohexyl, and n is 1 or 2;
as well as pharmaceutically acceptable salts and prodrugs thereof.

2. A compound according to claim 1 wherein R⁵ and R⁶ are independently selected substituents, comprising C, H, N, O, S or Halogen atoms, which give compounds of the General Formula I a molecular weight < 650.

3. A compound according to claim 1 wherein R^5 and R^6 independently represent hydrogen, C_{1-13} alkyl, C_{2-10} alkenyl or C_{2-10} alkynyl each of which is optionally substituted by one or more of the following which may be the same or different: C_{3-8} cycloalkyl, C_{3-8} cycloalkenyl, aryl, heterocyclyl, heteroaryl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), C_{3-8} cycloalkoxy, C_{3-8} cycloalkenyloxy, aryloxy, heterocyclyloxy, heteroaryloxy, C_{3-8} cycloalkyl C_{1-8} alkoxy, aryl C_{1-8} alkoxy, heterocyclyl C_{1-8} alkoxy or heteroaryl C_{1-8} alkoxy, fluorine or hydroxy and wherein each of these substituents may optionally be substituted on carbon with one or more substituents which may be the same or different and selected from C_{1-8} alkyl, C_{3-8} cycloalkyl (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), aryl (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), heterocyclyl (optionally substituted by C_{1-6} alkyl on any nitrogen), heteroaryl (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), C_{1-8} alkoxy (optionally substituted by one or more fluoro), C_{3-8} cycloalkoxy, C_{3-8} cycloalkyl C_{1-8} alkoxy, aryloxy (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), aryl C_{1-8} alkoxy (wherein the aryl part is optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), halogen, amino, nitro, hydroxy, methylsulfonyl, methylsulfonyloxy, cyano or methylenedioxy,

or R^5 and R^6 independently represent C_{3-8} cycloalkyl; C_{3-8} cycloalkenyl; aryl; heterocyclyl; or heteroaryl; wherein each of these groups is optionally substituted by one or more of the following: C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano), aryl (optionally substituted by C_{1-8} alkyl, C_{1-8} alkoxy (optionally substituted by one or more fluoro), halogen, hydroxy, nitro or cyano; or R^5 and R^6 together with the nitrogen atom to which they are attached form a single or a fused heterocyclic system.

4. A compound according to claim 1 or claim 3 wherein A is $\text{CH}_2\text{CH}(\text{OR}^t)\text{COOR}^m$ wherein R^t represents C_{1-4} alkyl and wherein R^m represents H or C_{1-4} alkyl.

5. One or more compounds selected from:

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6. A pharmaceutical formulation comprising a compound according to any one of claims 1 or 5 in admixture with pharmaceutically acceptable adjuvants, diluents and/or carriers.

7. A method of treating or preventing lipid disorders (dyslipidemia) whether or not associated with insulin resistance comprising the administration of a compound according to any one of claims 1 or 5 to a mammal in need thereof.

8. The use of a compound according to any one of claims 1 to 5 in the manufacture of a medicament for the treatment of lipid disorders (dyslipidemia) whether or not associated with insulin resistance.

9. A method of treating or preventing type 2 diabetes comprising the administration of an effective amount of a compound of formula I according to any one of claims 1 to 5 to a mammal in need thereof.

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10. A pharmaceutical composition comprising a compound according to any one of claims 1 to 5 combined with another therapeutic agent that is useful in the treatment of disorders associated with the development and progress of atherosclerosis such as hypertension, hyperlipidaemias, dyslipidaemias, diabetes and obesity.

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ABSTRACT

The present invention provides a compound of formula I processes for preparing such
5 compounds, their the utility in treating clinical conditions including lipid disorders
(dyslipidemias) whether or not associated with insulin resistance, methods for their
therapeutic use and pharmaceutical compositions containing them.

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